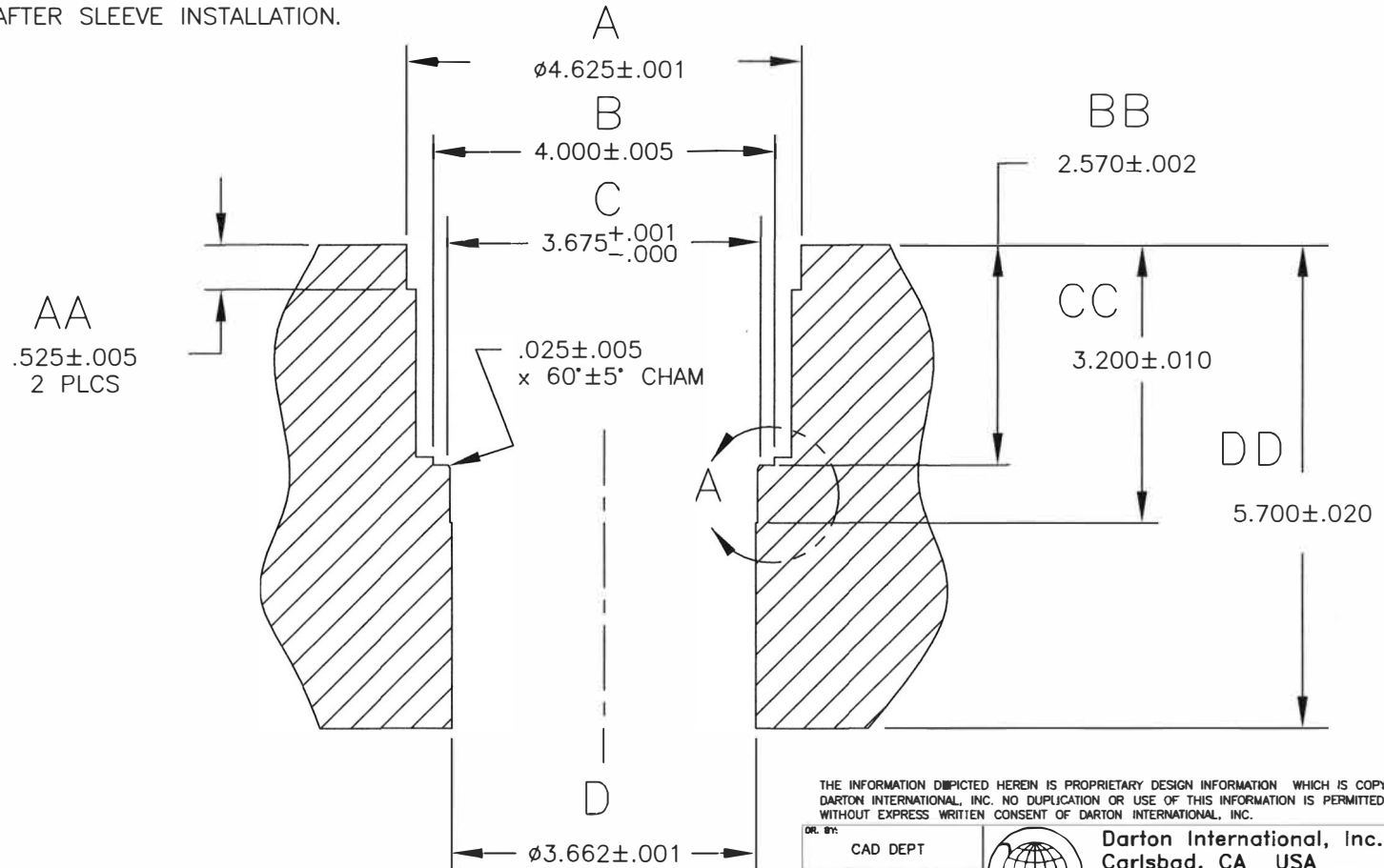



**NOTE:** FOR HONING CLEARANCE

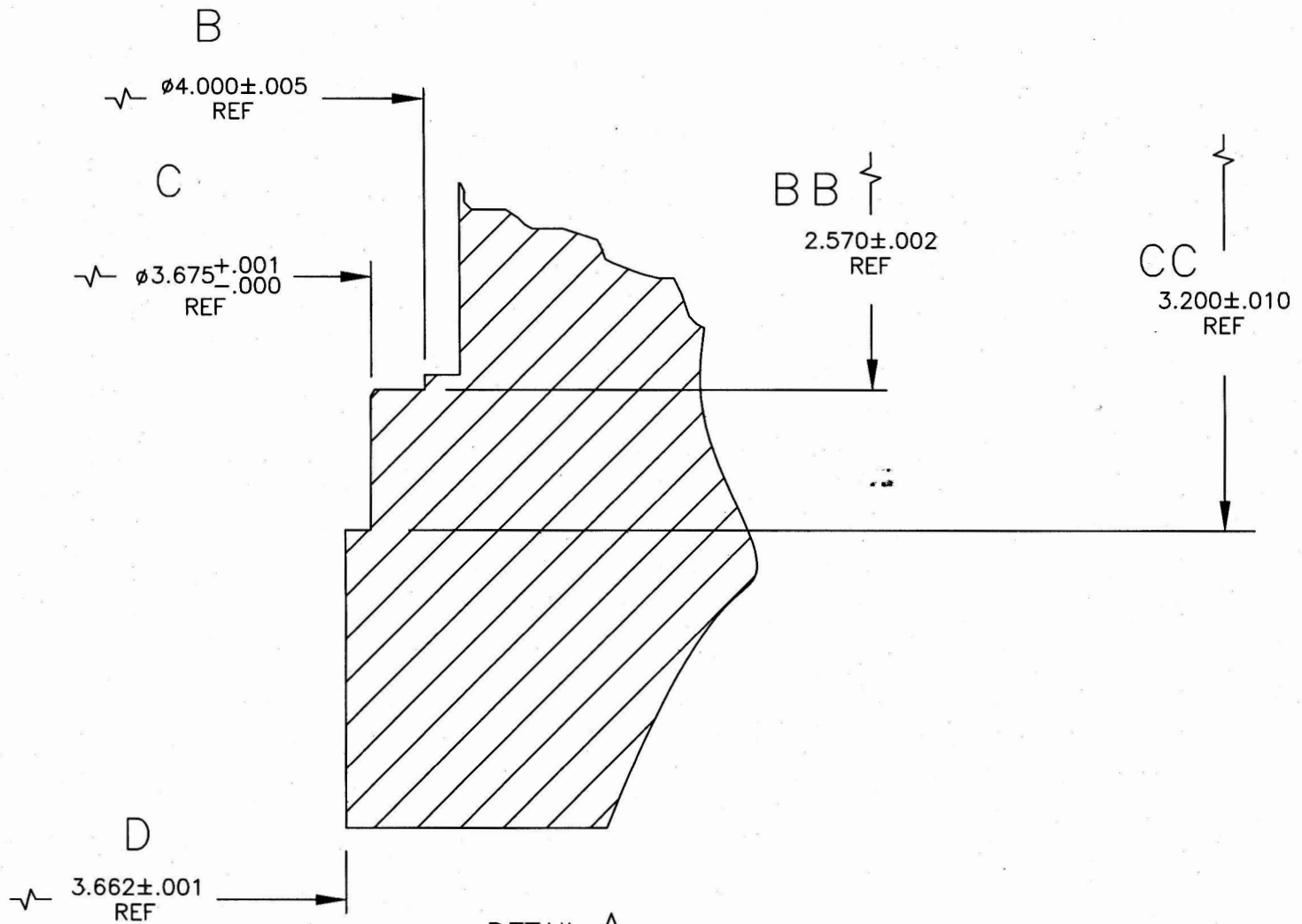
1. MACHINE BLOCK BORE AT .010 OVER FINISH BORE SIZE DOWN TO MAIN WEBBING
2. MACHINE DIMENSION A TO BE AT NET TO .001 CLEARANCE
3. MACHINE DIMENSION B TO REMOVE ALUM. CYL WALL
4. MACHINE DIMENSION C TO .001 CLEARANCE
5. MACHINE DIMENSION D TO BE AT NET TO .002 CLEARANCE
6. BLOCK BORE CENTER = 3.7795
7. APPLY LOCTITE #518 OR #620 TO BLOCK BORE AT  $\phi A$  AND  $\phi D$
8. DECK BLOCK SURFACE AFTER SLEEVE INSTALLATION.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL
A			
B			



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DATE:	11/12/03			
CH'D BY:		TITLE		
MATERIAL:		BLOCK SPECIFICATION- ECOTEC 2.0L & 2.2L M.I.D.		
HARDNESS:		SIZE	OWG NO.	REV
		A		B
		SCALE	SHEET	
		1/2	1 OF 2	



DETAIL A  
NO SCALE

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TITLE  
 BLOCK SPECIFICATION—  
 ECOTEC 2.0L & 2.2L M.I.D.

SIZE	DWG NO.	REV
A		B
SCALE	SHEET 2 OF 2	
1/2		