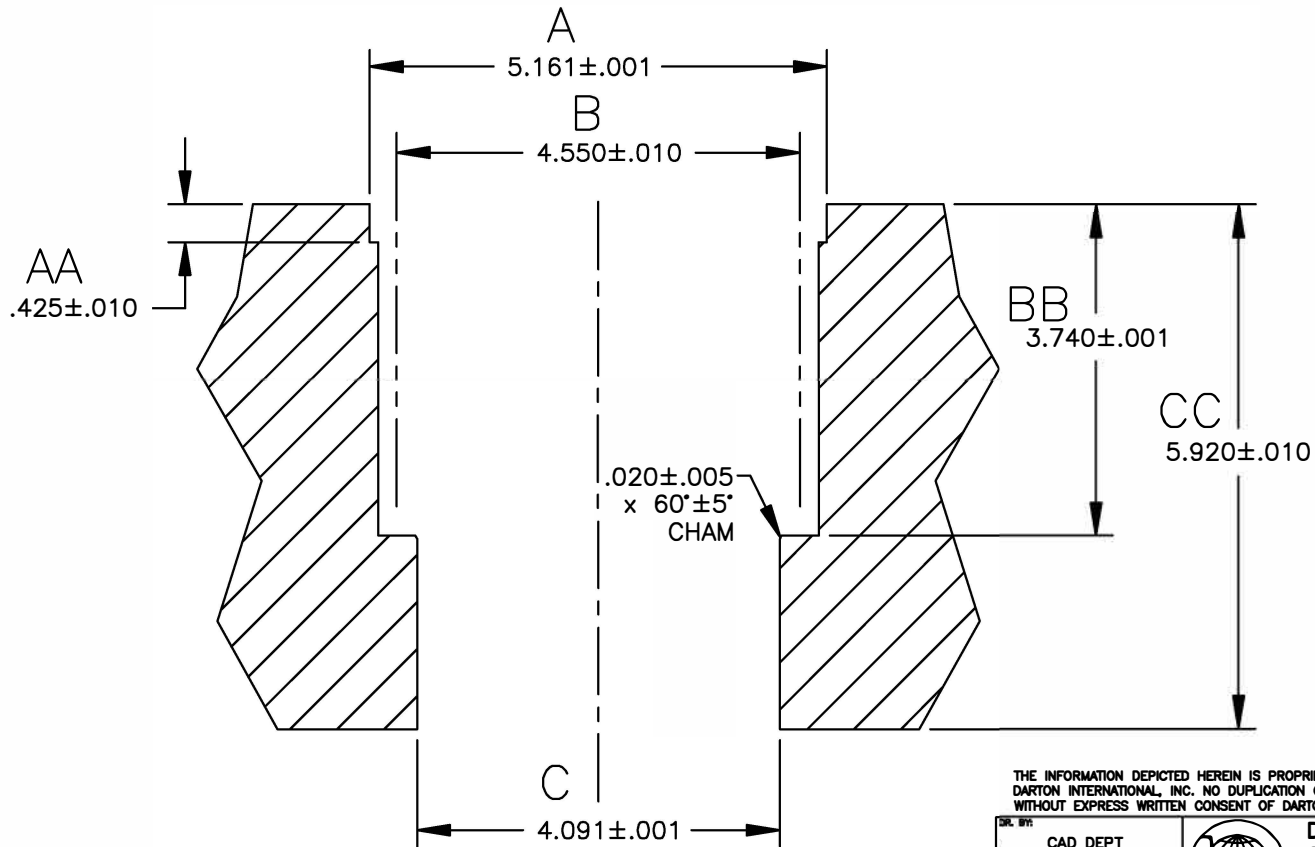



NOTE:

1. MACHINE BLOCK BORE AT .010 OVER FINISH BORE SIZE DOWN TO MAIN WEBBING (6.350-REF) BEFORE SLEEVE INSTALL.
2. MACHINE DIMENSION A AT .001 TO .002 CLEARANCE.
3. MACHINE DIMENSION B TO REMOVE CYLINDER WALLS.
4. MACHINE DIMENSION C AT .001 TO .002 CLEARANCE.
5. BLOCK BORE CENTER = 4.1535 (105.5mm).
6. APPLY LOCTITE #518 OR #620 TO BLOCK BORE A.
7. DECK BLOCK SURFACE AFTER LOCTITE HAS CURED (4 TO 8 HOURS).

REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL



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DATE:	11/04/09			
CHKD BY:		TITLE		
MATERIAL:		BLOCK SPECIFICATION- TOYOTA 3U M.I.D. 94-100mm		
HARDNESS:		SIZE	DWG NO.	REV
		A	900-300	-
		SCALE	SHEET	
		1/2	1 OF 1	