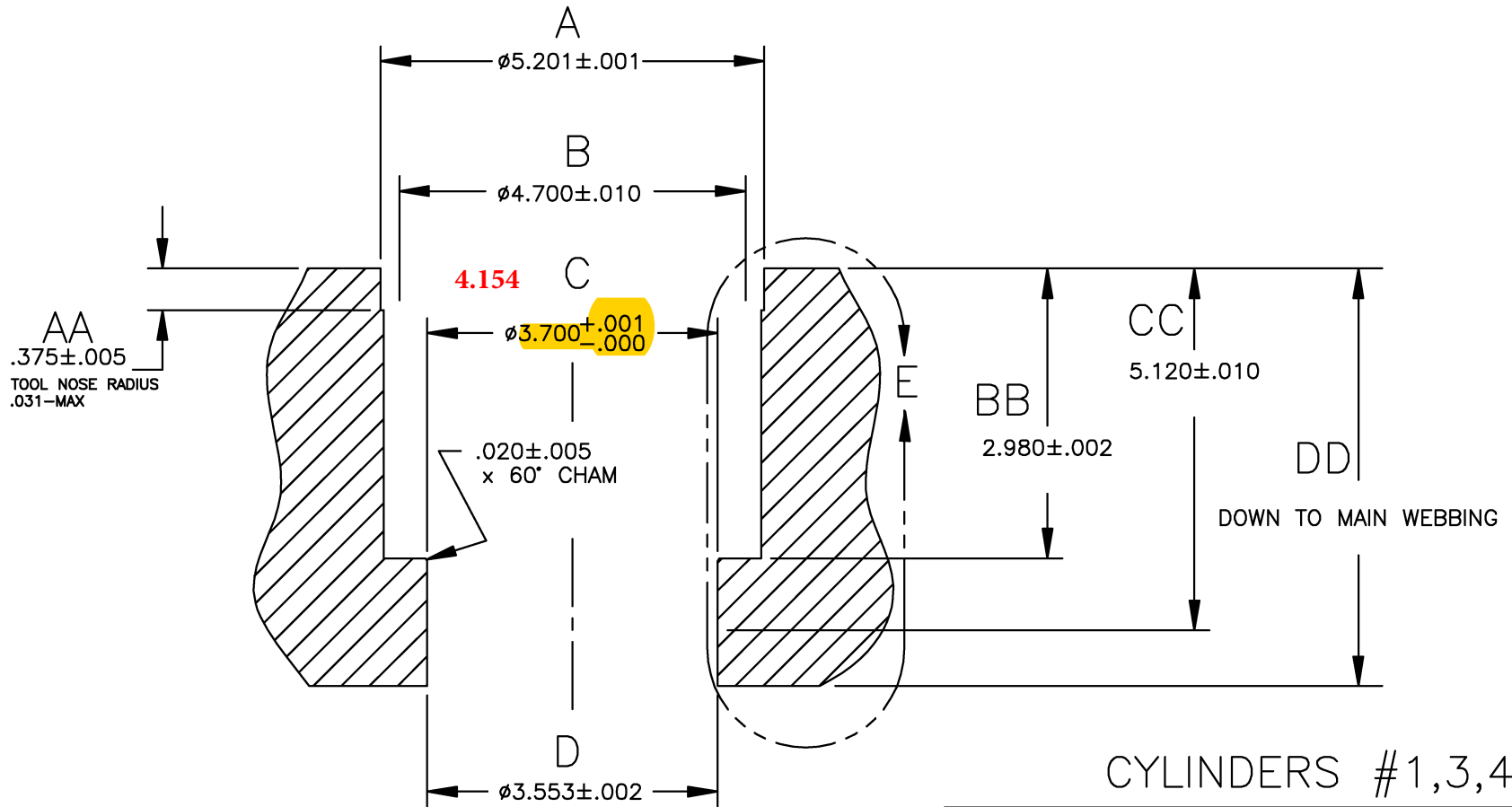



NOTE:

1. DECK AND HONE BLOCK AFTER SLEEVE INSTALLATION.
2. BLOCK CYL. BORE CENTER 113MM/4.4488

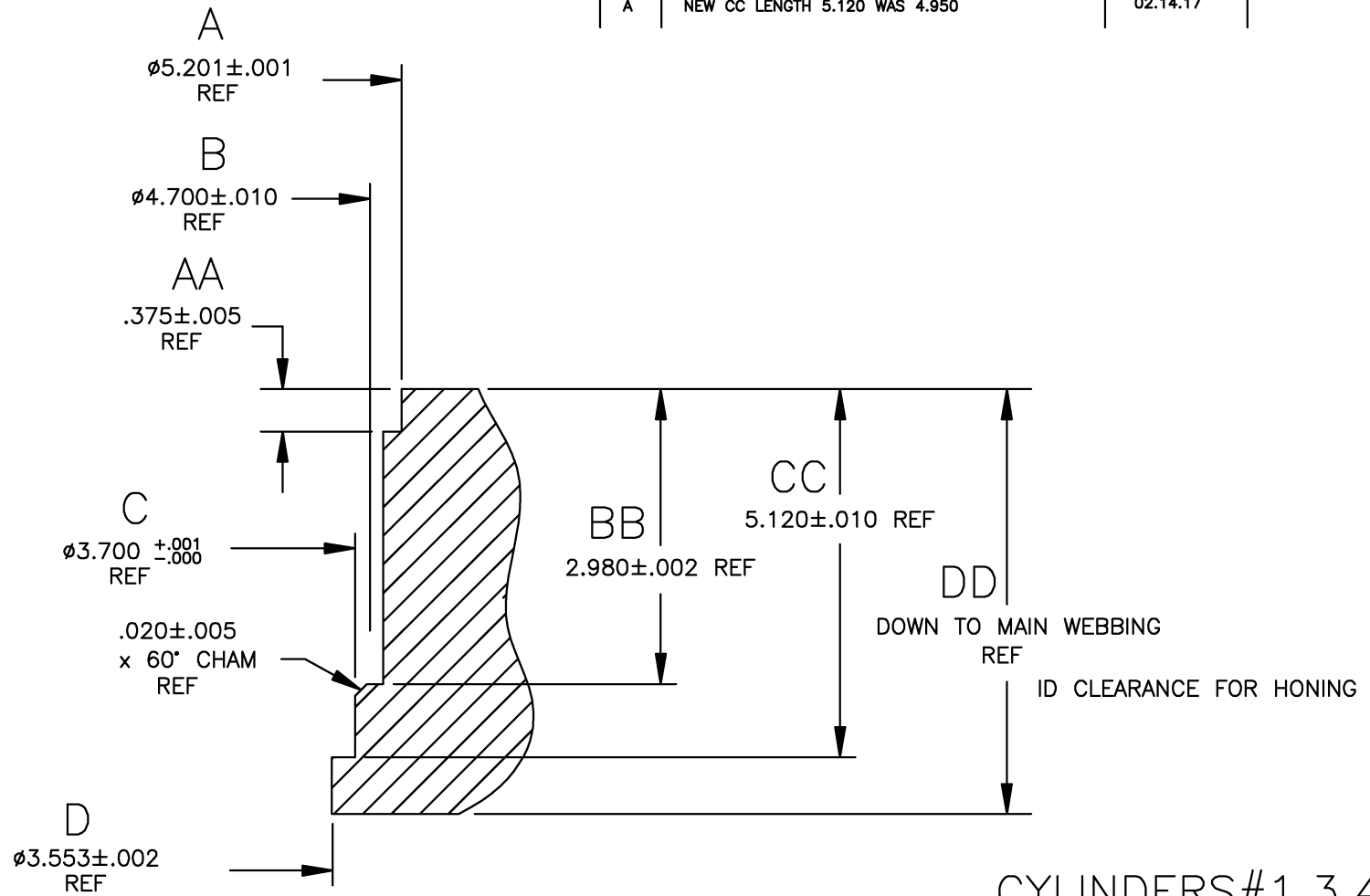
REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL
A	NEW CC LENGTH 5.120 WAS 4.950	02.14.17	



CYLINDERS #1,3,4


DR. BY: H. CRUZ	 Darton International, Inc. Carlsbad, CA USA (800) 713-2786 (760) 603-9895 FAX (760) 603-9829 WWW.DARTON-INTERNATIONAL.COM
DATE: 02/14/17	
CHKD BY:	TITLE BLOCK SPECIFICATION- SUBARU M.I.D. FA-20 86/90mm
MATERIAL:	SIZE A
HARDNESS:	DWG NO. 800-890
	REV A
SCALE 1/2	SHEET 1 OF 2

REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL
A	NEW CC LENGTH 5.120 WAS 4.950	02.14.17	



CYLINDERS #1,3,4

DETAIL E
NO SCALE

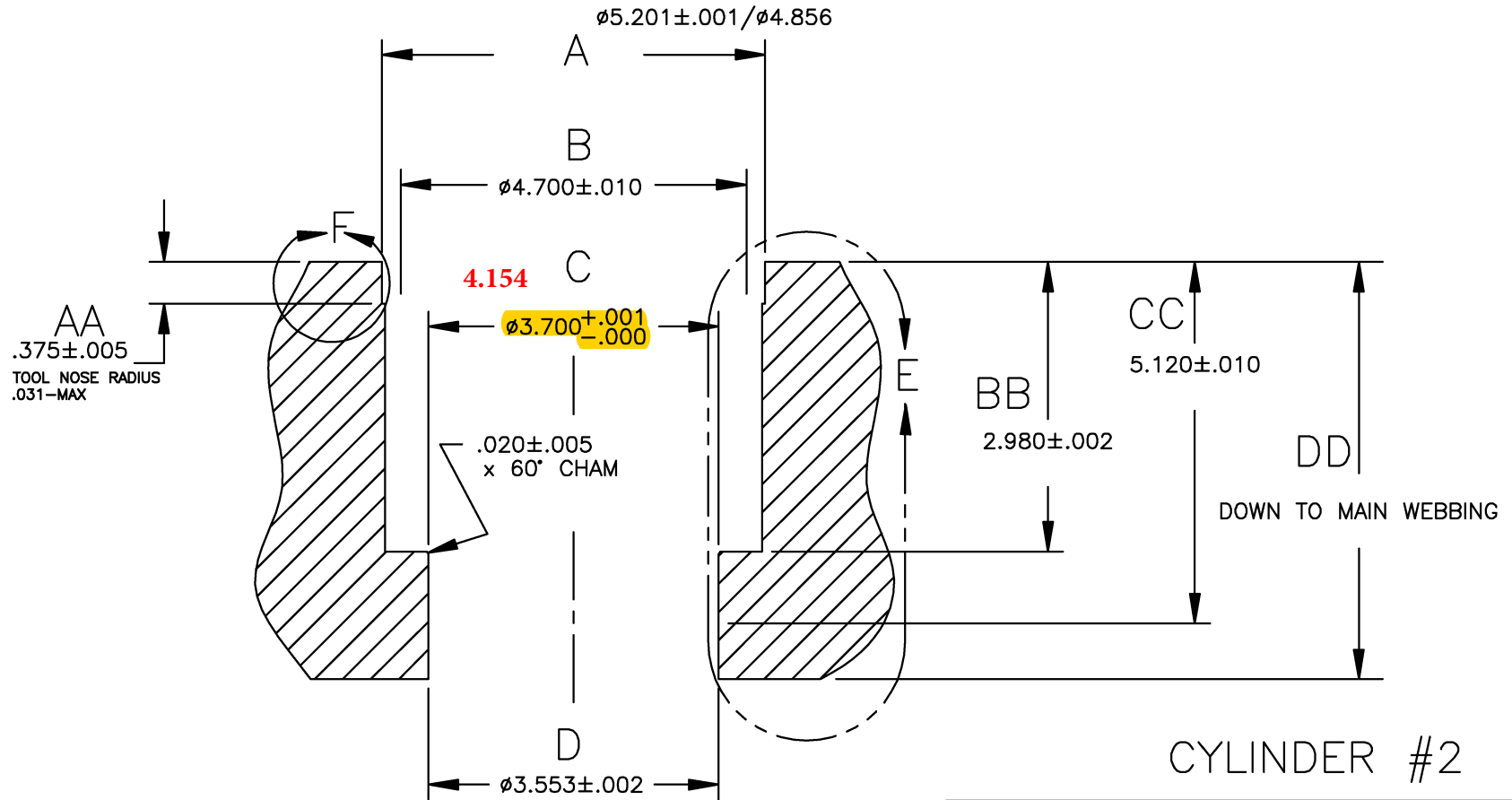
		Darton International, Inc. Carlsbad, CA USA (800) 713-2786 (760) 603-9895 FAX (760) 603-9829 WWW.DARTON-INTERNATIONAL.COM	
TITLE BLOCK SPECIFICATION- SUBARU FA-20 M.I.D. 86/90mm			
SIZE	DWG NO.	REV	
A	800-890	A	
SCALE	SHEET		OF 2
1/2			2 OF 2

NOTE:


1. DECK AND HONE BLOCK AFTER SLEEVE INSTALLATION.
2. BLOCK CYL. BORE CENTER 113MM/4.4488

REVISIONS

REV	DESCRIPTION	DATE	APPROVAL
A	Cyl.# 2 sheet 3 of 3 R 2.428 was R 2.428	12/5/13	
B	NEW CC LENGTH 5.120 WAS 4.950	02.14.17	

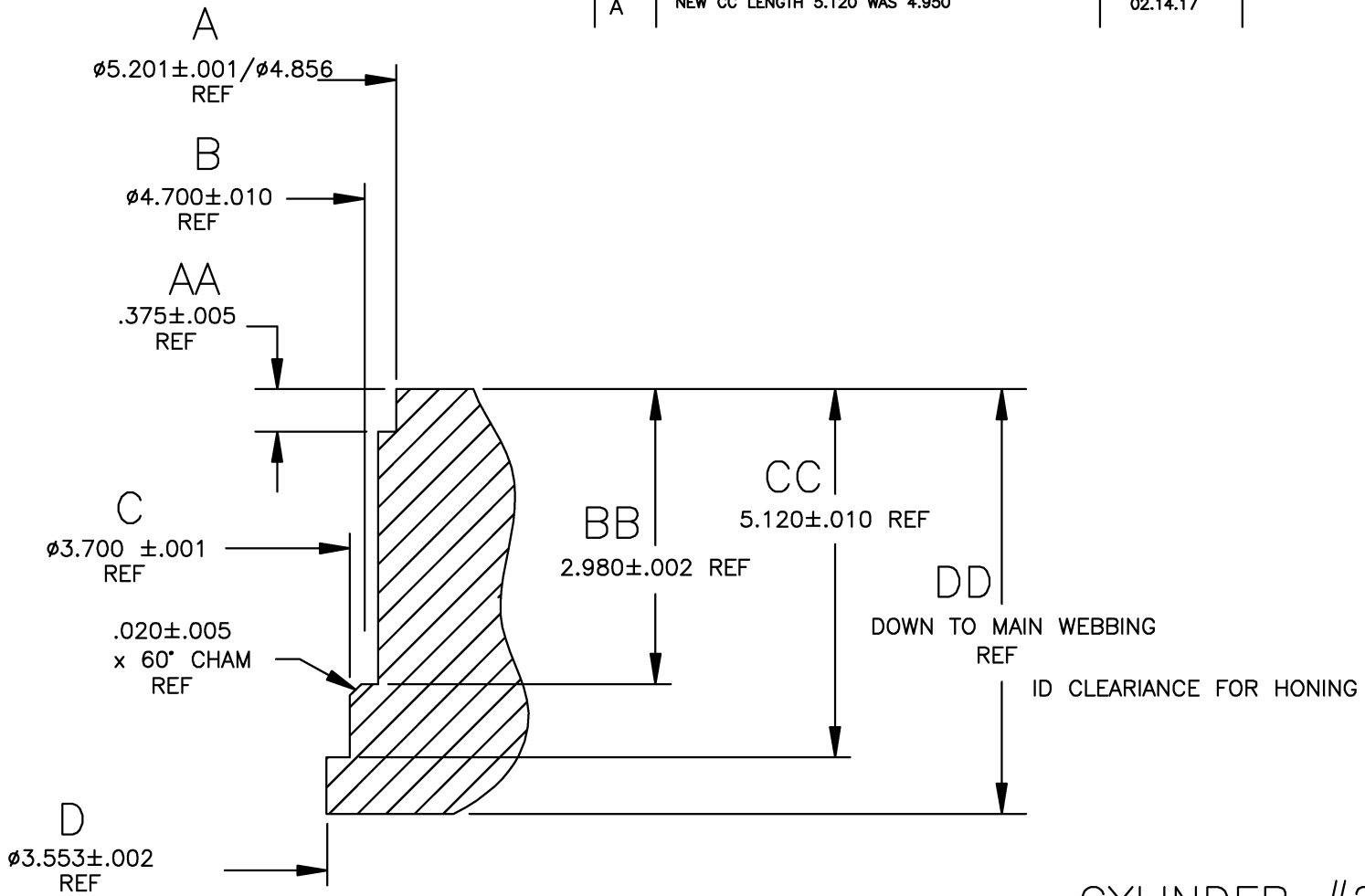


CYLINDER #2

DR. BY:	H. CRUZ	 Darton International, Inc. Carlsbad, CA USA (800) 713-2786 (760) 603-9895 FAX (760) 603-9829 WWW.DARTON-INTERNATIONAL.COM	
DATE:	02/14/17		
CHKD BY:		TITLE	BLOCK SPECIFICATION- SUBARU M.I.D. FA-20 86/90mm
MATERIAL:		SIZE	A
HARDNESS:		DWG NO.	800-890
		REV	B
		SCALE	1/2
		SHEET	1 OF 3


REVISIONS

REV	DESCRIPTION	DATE	APPROVAL
A	NEW CC LENGTH 5.120 WAS 4.950	02.14.17	



DETAIL E
NO SCALE

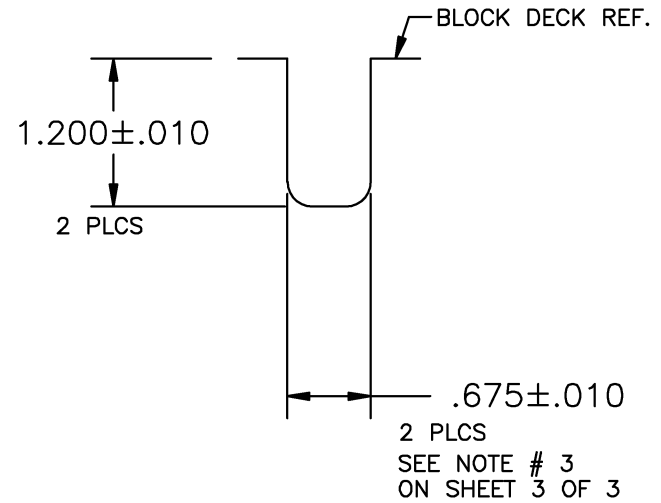
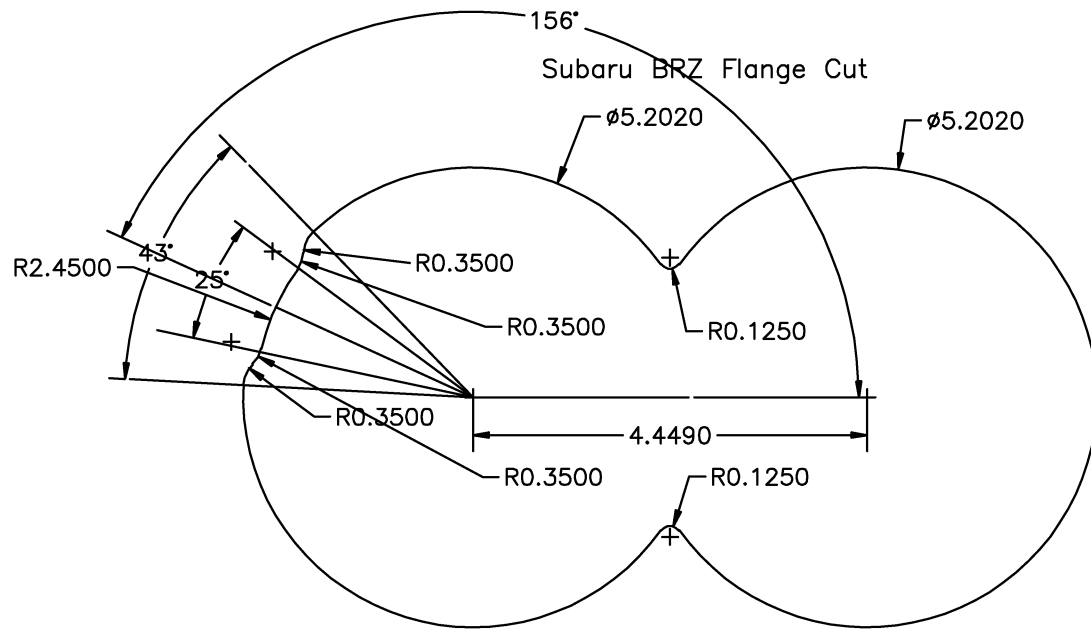
CYLINDER #2

 Darton International, Inc. Carlsbad, CA USA (800) 713-2788 (760) 603-9895 FAX (760) 603-9829 WWW.DARTON-INTERNATIONAL.COM		
TITLE BLOCK SPECIFICATION- SUBARU FA-20 M.I.D. 86/90mm		
SIZE	DWG NO.	REV
A	800-890	B
SCALE	SHEET 2 OF 3	
1/2		

NOTE:


3. BEFORE SLEEVE INSTALLATION, MACHINE COOLANT PASSAGE WALL OPENING IN THE UPPER CENTER PART OF BLOCK BETWEEN CYL.# 2 AND 4, 2 PLACES, 1.200 DEEP AND .675 WIDE ±.050. REF., STANDARD OPENING IS .875 DEEP AND .675 WIDE.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL



DETAIL F

CYLINDER #2

 Darton International, Inc. Carlsbad, CA USA (800) 713-2786 (760) 603-9895 FAX (760) 603-9829 WWW.DARTON-INTERNATIONAL.COM			
TITLE BLOCK SPECIFICATION- SUBARU FA-20 M.I.D. 86/90mm			
SIZE	DWG NO.	B	
A	800-890	B	
SCALE	SHEET 3 OF 3		1/2