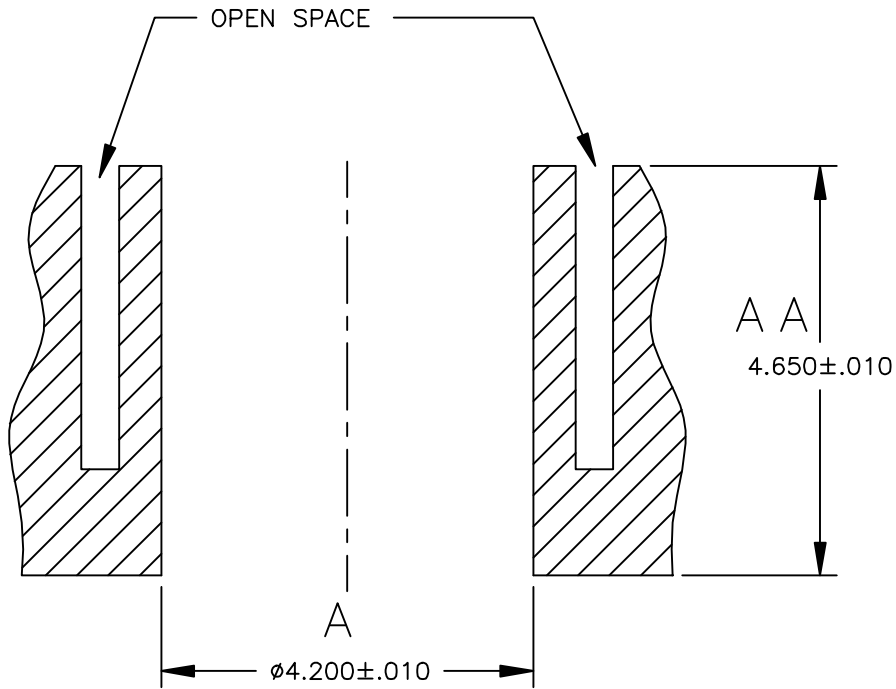


1st STEP: ROUGHING OUT CYLINDERS 1, 2, & 3


M.I.D. KIT #800-850 REF/BORE CENTER 110mm/4.331

REVISIONS

REV	DESCRIPTION	DATE	APPROVAL



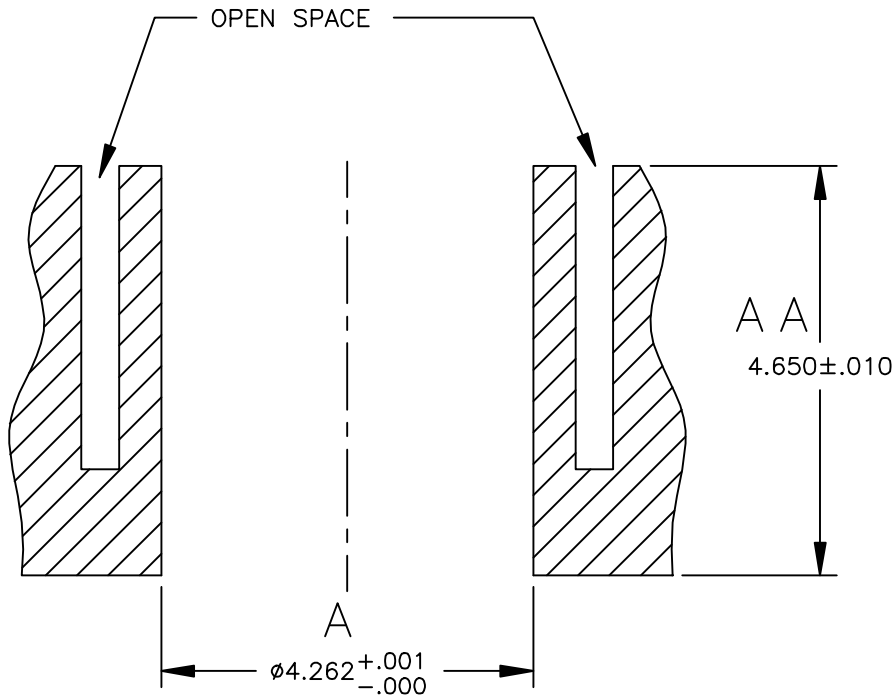
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DATE: 7/26/2012	
CHK'D BY:	TITLE: BLOCK SPECIFICATION- 3 CYLINDER ROTAX
MATERIAL:	SIZE: A
HARDNESS:	DWG NO. CYLINDERS 1 THRU 3
	SCALE: 1/2
	SHEET 1 of 8


2nd STEP: FINISHING CYLINDERS 1, 2, & 3

M.I.D. KIT #800-850 REF/BORE CENTER 110mm/4.331

REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL



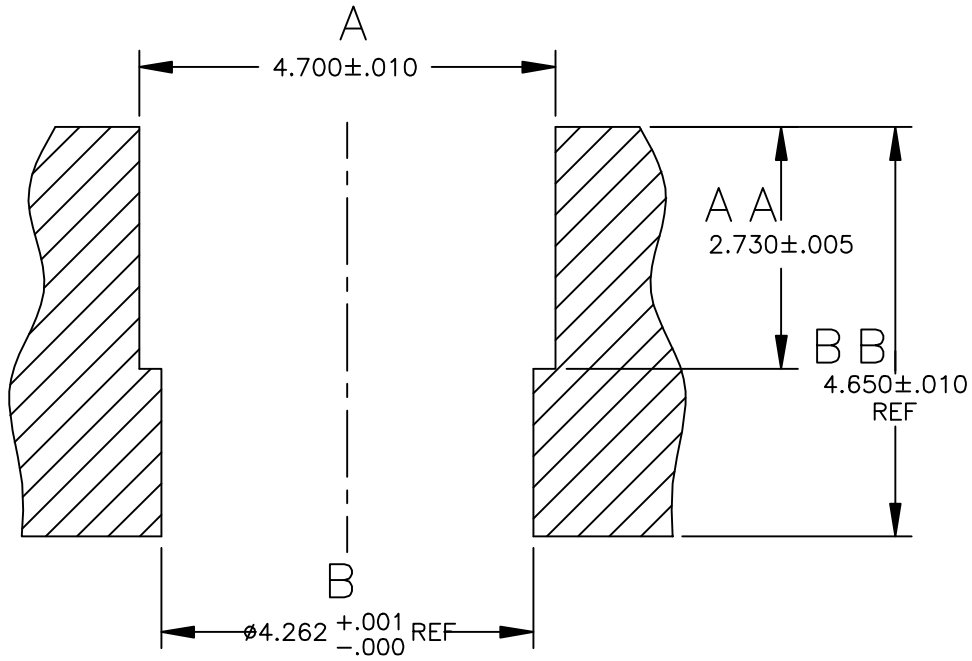
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DATE: 7/26/2012	
CHK'D BY:	TITLE: BLOCK SPECIFICATION- 3 CYLINDER ROTAX
MATERIAL:	SIZE: A
HARDNESS:	DWG NO. CYLINDERS 1 THRU 3
	SCALE: 1/2
	SHEET 2 THRU 8


3rd STEP: ROUGHING OUT CYLINDERS 2, & 3

M.I.D. KIT #800-850 REF

REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL



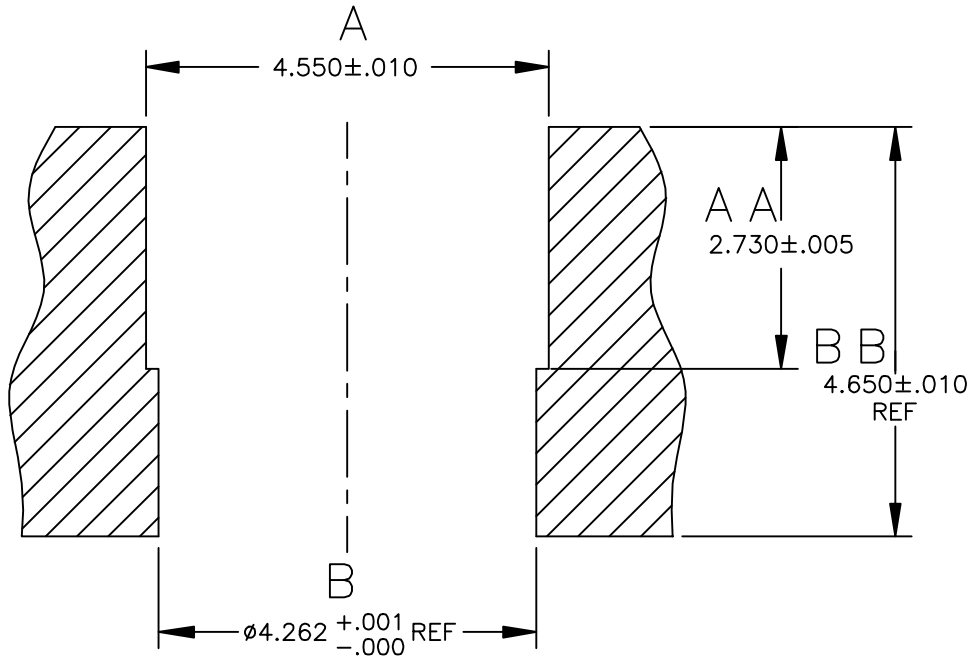
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DATE: 7/26/2012	
CHK'D BY:	TITLE: BLOCK SPECIFICATION- 3 CYLINDER ROTAX
MATERIAL:	SIZE: A
HARDNESS:	DWG NO. CYLINDERS 2, & 3
	SCALE: 1/2
	SHEET: 3 of 8
	REV: -


4TH STEP: ROUGHING OUT CYLINDER 1

M.I.D. KIT #800-850 REF

REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL

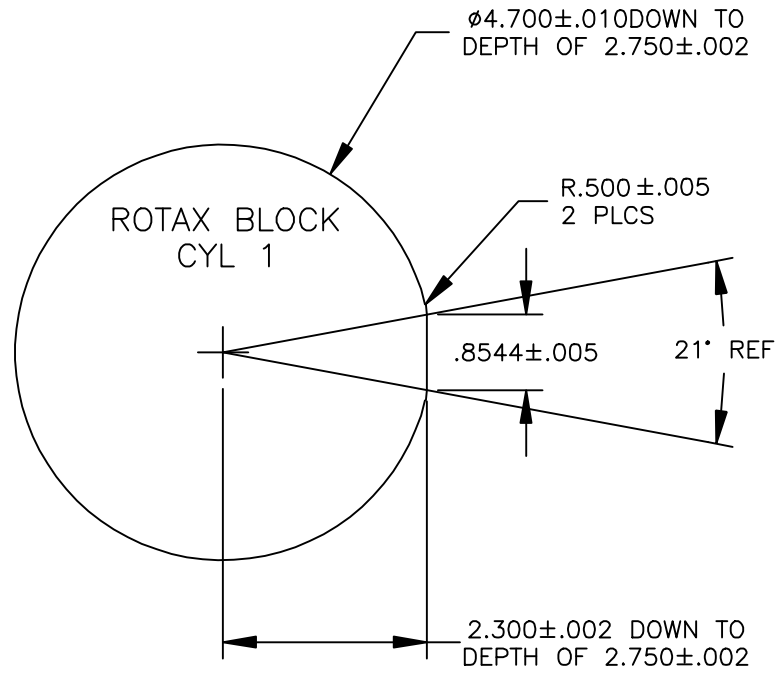


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DATE: 7/26/2012	
CHK'D BY:	TITLE: BLOCK SPECIFICATION- 3 CYLINDER ROTAX
MATERIAL:	SIZE: A
HARDNESS:	DWG NO. CYLINDER 1
	SCALE: 1/2
	SHEET: 4 of 8

5th STEP: INTERPOLATE SLEEVE SEAT CYLINDERS 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL

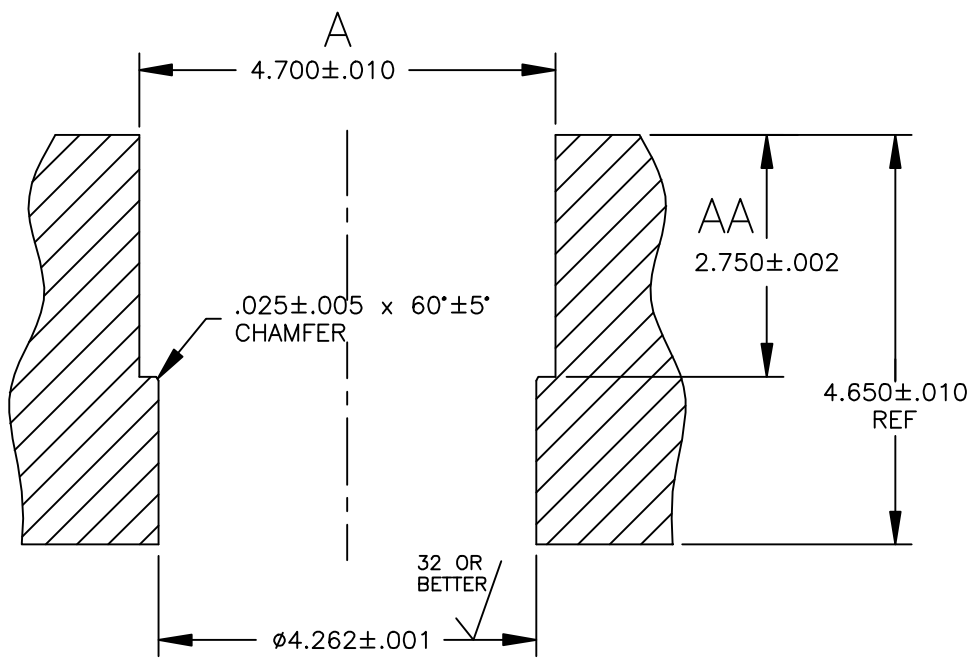


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CHK'D BY:	TITLE: BLOCK SPECIFICATION- 3 CYLINDER ROTAX
MATERIAL:	SIZE: A
HARDNESS:	DWG NO. CYLINDER 1
	SCALE: 1/2
	SHEET 5 of 8

6th STEP: INTERPOLATE SLEEVE CYLINDERS 2 & 3

REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL

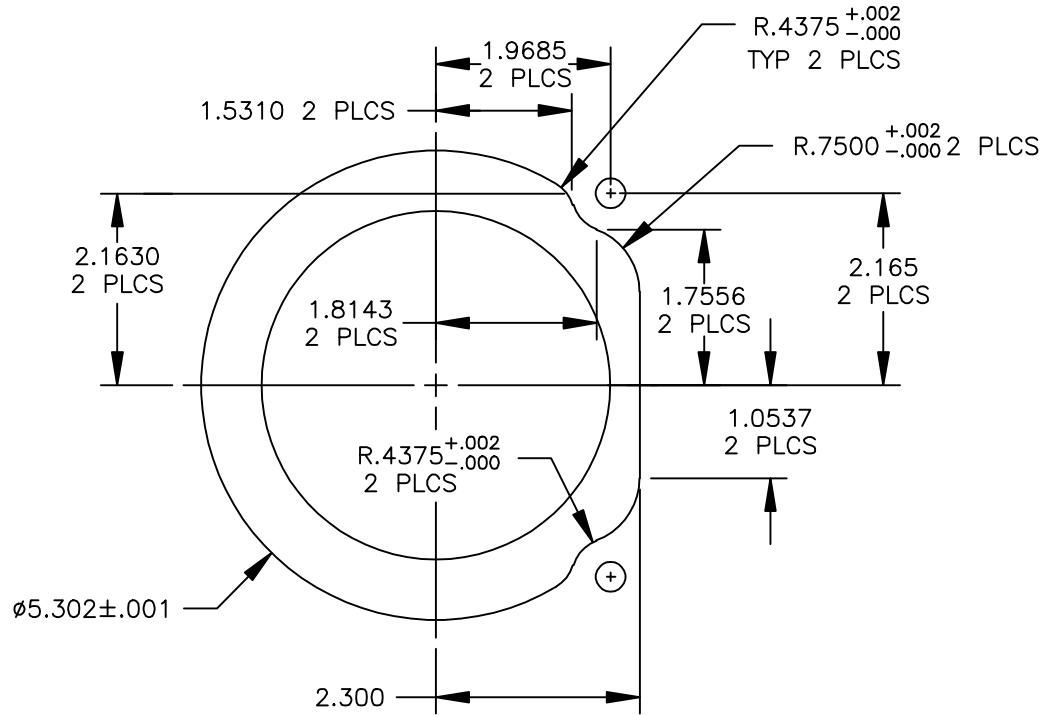


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DATE: 7/26/2012	
CHK'D BY:	TITLE: BLOCK SPECIFICATION - 3 CYLINDER ROTAX
MATERIAL:	SIZE: A
HARDNESS:	DWG NO. CYLINDERS 2 & 3
	SCALE: 1/2
	REV: -
	SHEET: 6 of 8

7th STEP: INTERPOLATE FLANGE CYLINDER 1


ROTAX CYLINDER 1 SLEEVE DOWN TO DEPTH OF $.450 \pm .010$



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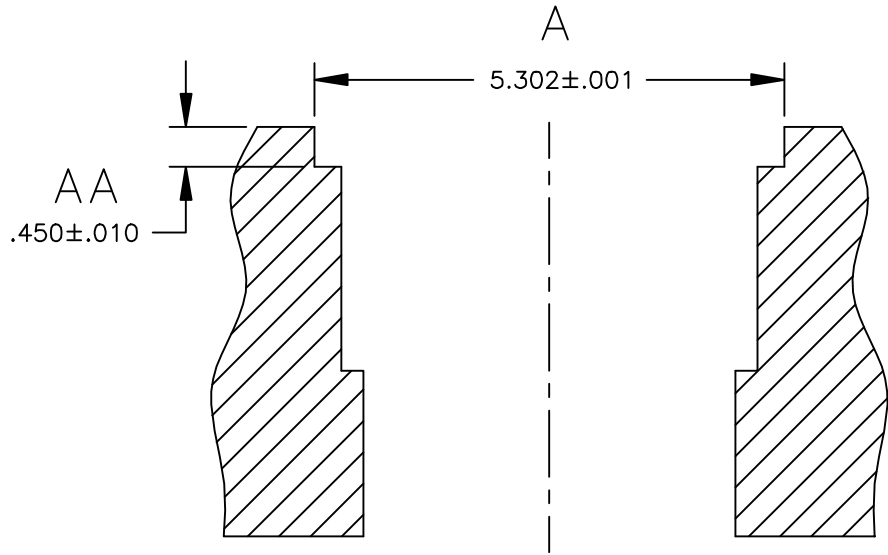
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DATE: 7/26/2012	
CHK'D BY:	TITLE: BLOCK SPECIFICATION- 3 CYLINDER ROTAX
MATERIAL:	SIZE: A
HANDNESS:	DWG NO. CYLINDER 1
	SCALE: 1/2
	REV: -
	SHEET 7 of 8

8th STEP: FINISHING CYLINDERS 2&3

REVISIONS			
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DATE: 7/26/2012	
CHK'D BY:	TITLE: BLOCK SPECIFICATION- 3 CYLINDER ROTAX
MATERIAL:	SIZE: A
HANDNESS:	DWG. NO.: CYLINDERS 2, & 3
	SCALE: 1/2
	SHEET: 8 of 8