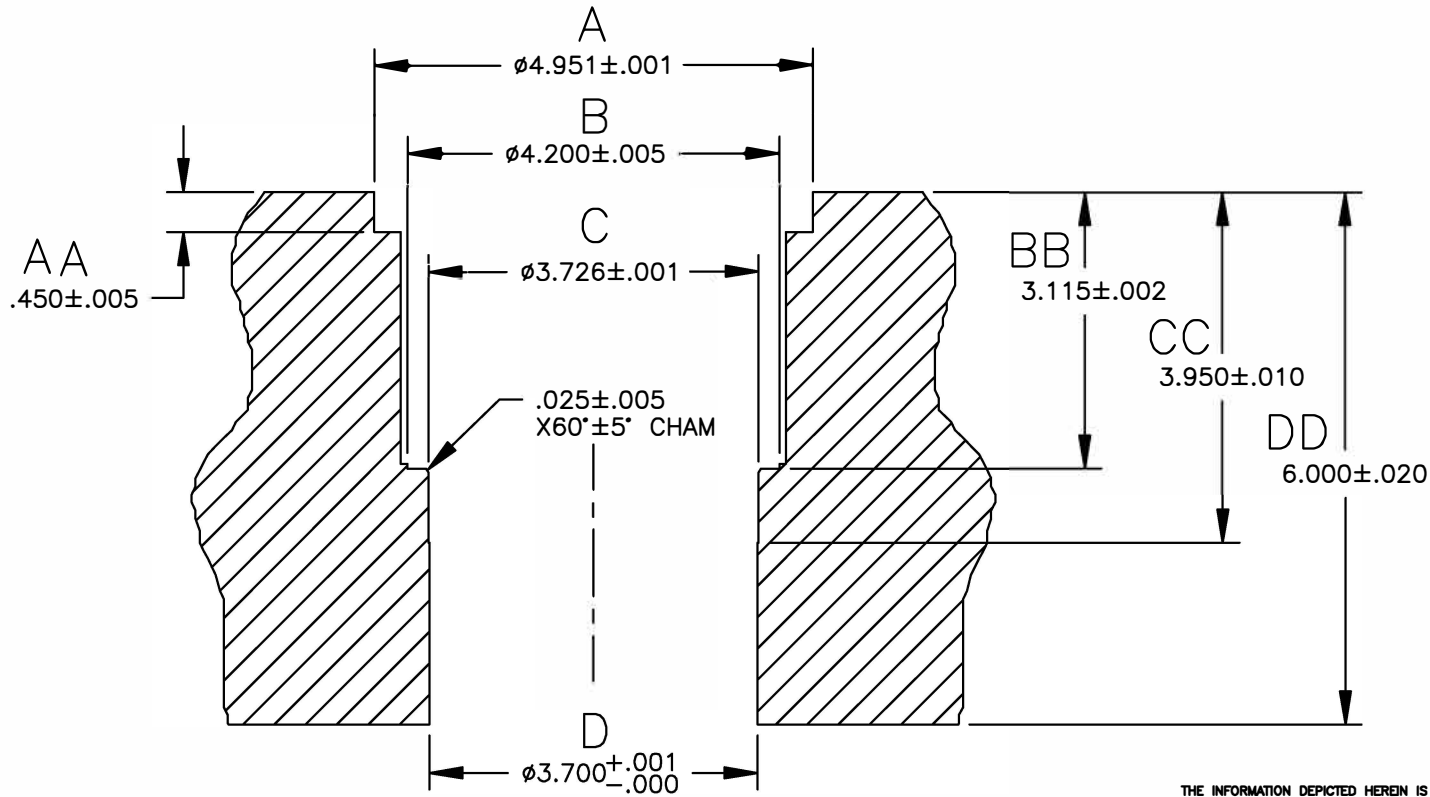


**NOTE:**


1. BEFORE SLEEVE INSTALLATION, MACHINE COOLANT PASSAGE WALL OPENING IN THE FRONT PART OF BLOCK, 1 PLACE, 1.000 DEEP, STANDARD OPENING IS .500 DEEP
2. BORE CENTER = 97mm/3.819

REVISIONS

| REV | DESCRIPTION | DATE | APPROVAL |
|-----|-------------|------|----------|
|     |             |      |          |



THE INFORMATION DEPICTED HEREIN IS PROPRIETARY DESIGN INFORMATION WHICH IS COPYRIGHTED DARTON INTERNATIONAL, INC. NO DUPLICATION OR USE OF THIS INFORMATION IS PERMITTED WITHOUT EXPRESS WRITTEN CONSENT OF DARTON INTERNATIONAL, INC.

|           |          |  |
|-----------|----------|--|
| DR. BY:   | CAD DEPT |  <b>Darton International, Inc.</b><br>Carlsbad, CA USA<br>(800) 713-2786 (760) 603-9895<br>FAX (760) 603-9829<br>WWW.DARTON-INTERNATIONAL.COM |
| DATE:     | 04/25/07 |  |
| CHK'D BY: |          | TITLE  |
| MATERIAL: |          | BLOCK SPECIFICATION-<br>NISSAN QR-25 M.I.D. 89/90mm  |
| HARDNESS: |          | SIZE   |
|           |          | A  |
|           |          | DWG NO.  |
|           |          | 800-240  |
|           |          | REV  |
|           |          | -  |
|           |          | SCALE  |
|           |          | 1/2  |
|           |          | SHEET  |
|           |          | 1 OF 1   |