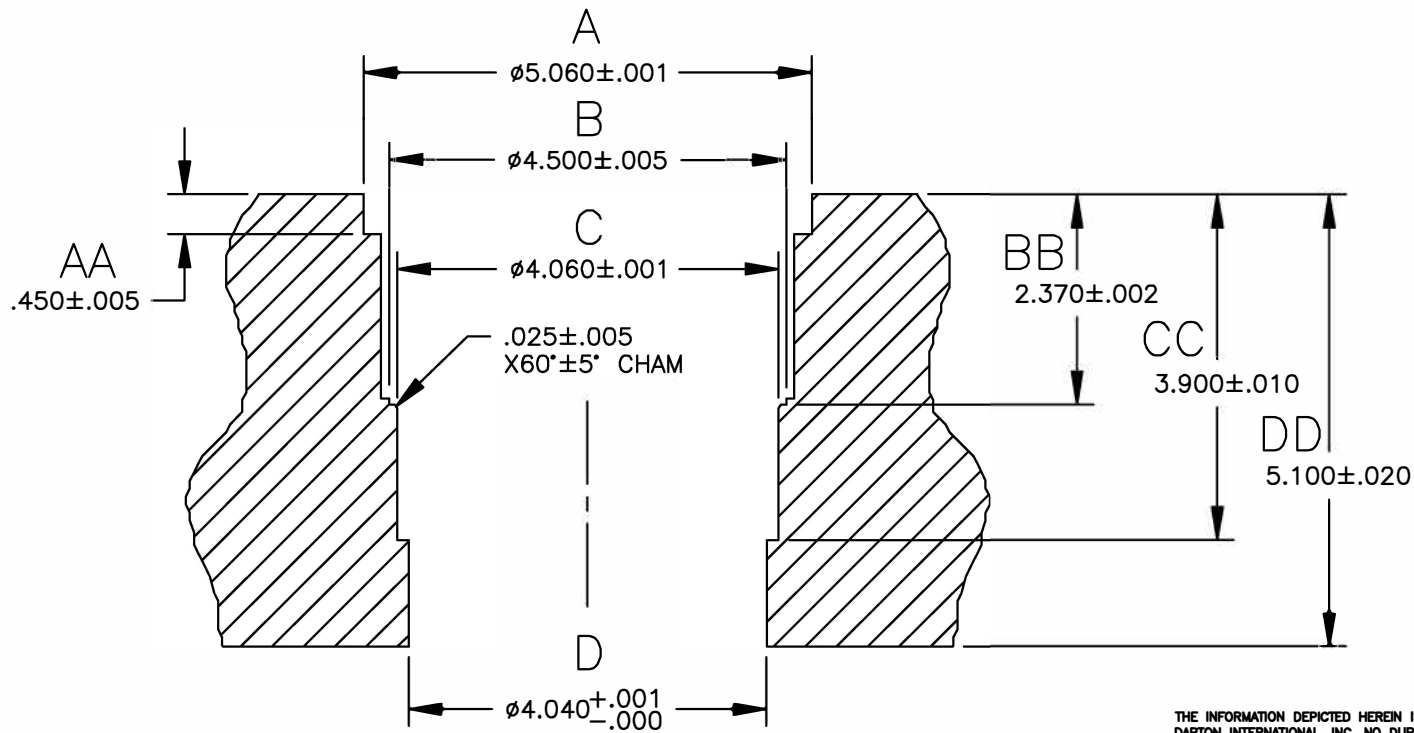


NOTE:


1. BEFORE SLEEVE INSTALLATION, MACHINE COOLANT PASSAGE WALL OPENING IN THE FRONT PART OF BLOCK, 2 PLACES, 1.000 DEEP AND 1.000 WIDE ±.050. REF., STANDARD OPENING IS .500 DEEP AND 1.000 WIDE.
2. AFTER SLEEVES ARE INSALLED AND LOCTITE IS CURED, MACHINE WITH A $\phi 0.750$ SPOT FACE TOOL BOTTOM OF SLEEVE DOWN FLUSH WITH PISTON OILER SURFACE OF BLOCK.

REVISIONS

REV	DESCRIPTION	DATE	APPROVAL



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MATERIAL:			FAX (760) 603-9829	
HARDNESS:			WWW.DARTON-INTERNATIONAL.COM	
		TITLE	BLOCK SPECIFICATION-	
			NISSAN VQ-35 M.I.D. 95.5-100mm	
		SIZE	A	DWG NO.
		SCALE	1/2	REV
				—
				SHEET 1 OF 1