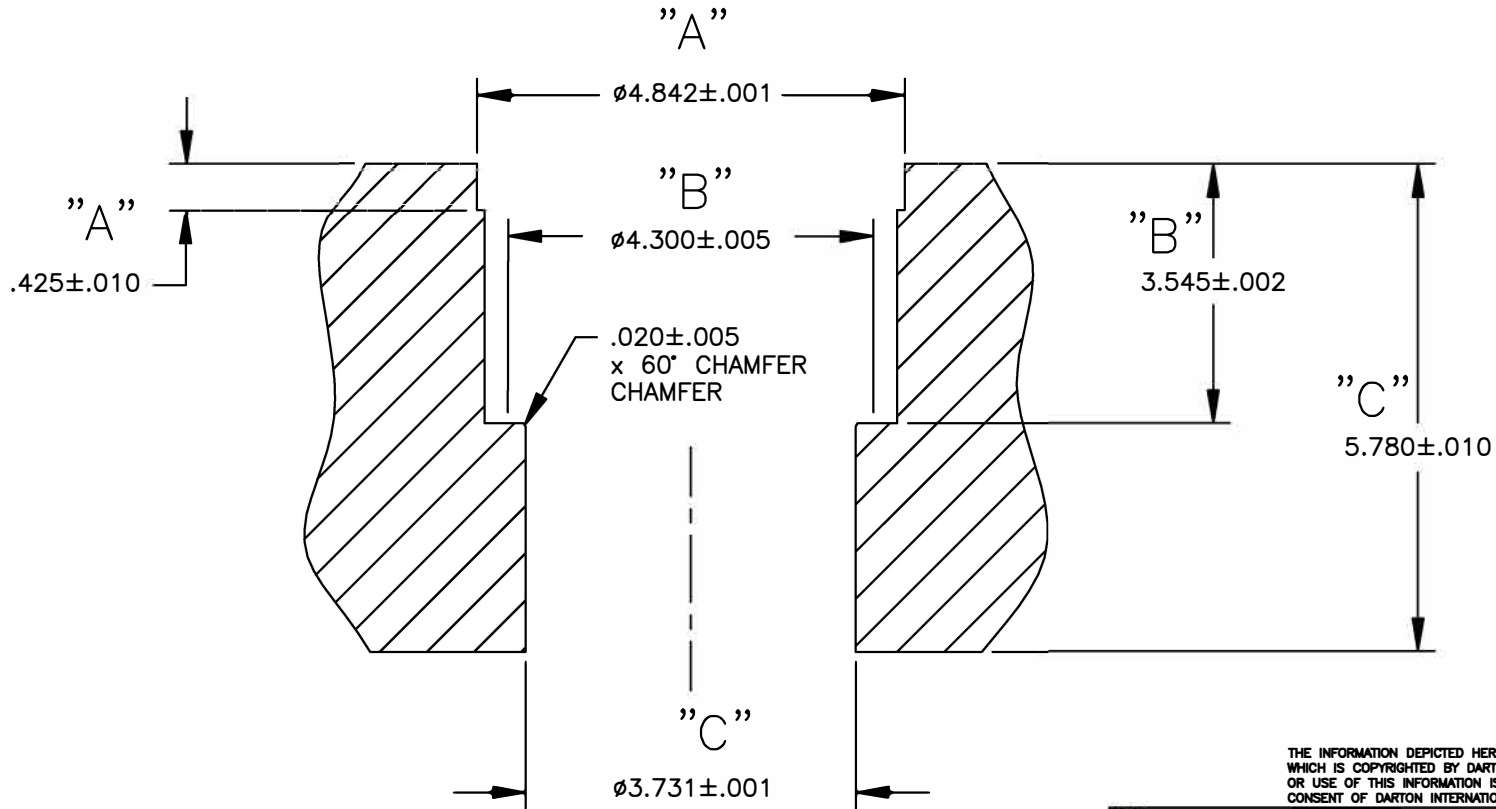



**NOTE:**

1. PRIOR TO BORING FOR SLEEVE INSTALLATION, BORE EXISTING SLEEVE TO FINISH BORE DIMENSION  $\pm 0.10$  STOPPING AT MAIN BEARING WEB. - 6.250 DEEP @3.560
2. BORE CENTER - 96MM
3. DECK SURFACE AFTER SEEVE INSTALLATION TO GASKET Ra SPEC.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL



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DR. BY: CAD DEPT	 <b>Darton International, Inc.</b> Carlsbad, CA USA (800) 713-2786 (760) 603-9895 FAX (760) 603-9829 WWW.DARTON-INTERNATIONAL.COM
DATE: 7/10/17	
CHK'D BY:	TITLE: BLOCK SPECIFICATION - FORD 2.3 ECO BOOST CYLS #1,2,3,&4
MATERIAL:	SIZE: A DWG NO. 700-130 REV: -
HARDNESS:	SCALE: 1/2 SHEET 1 OF 1