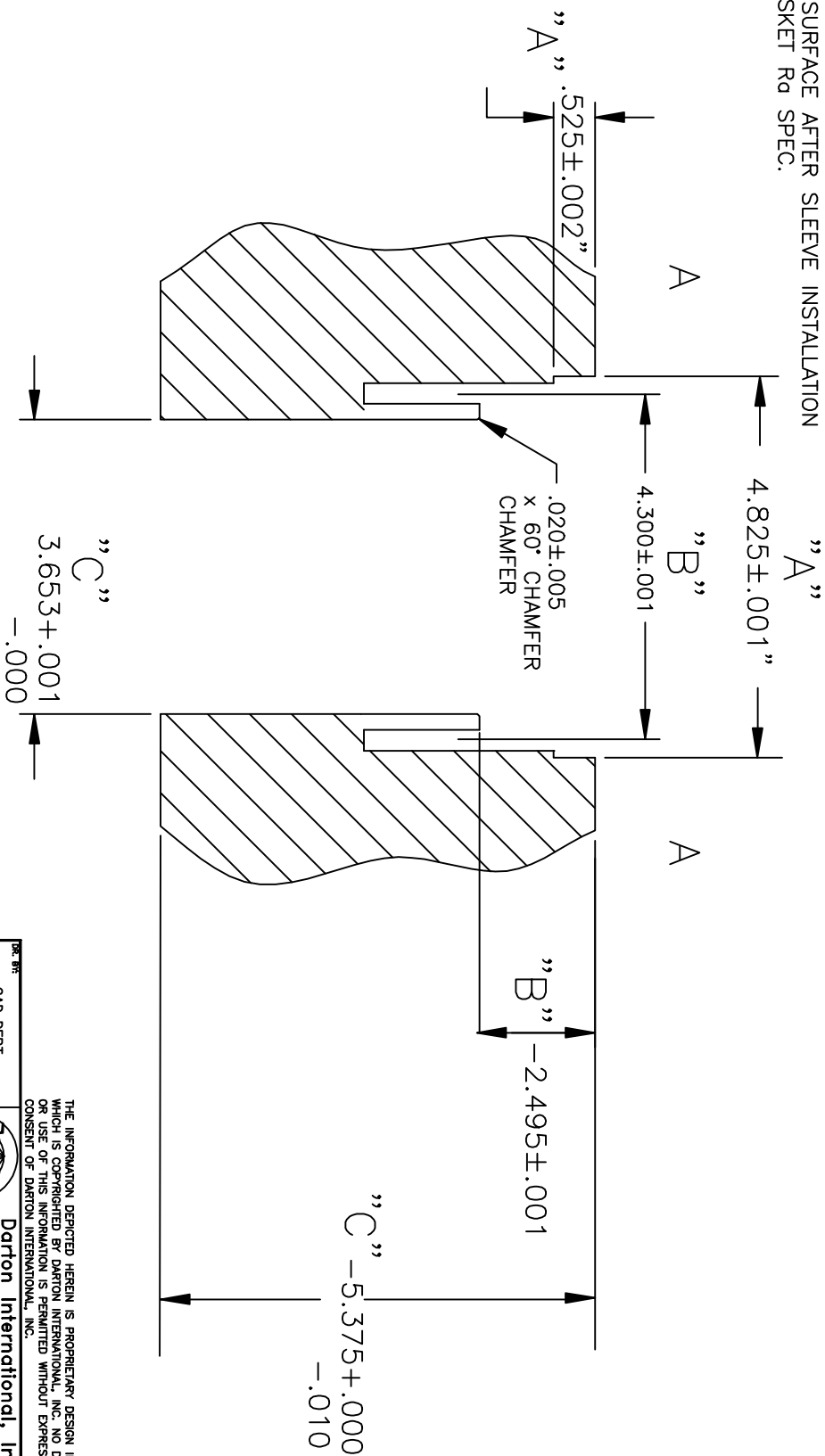


NOTE:

1. PRIOR TO BORING FOR SLEEVE INSTALLATION, BORE EXISTING SLEEVE TO FINISH BORE DIMENSION +.020" (3.560±.005) TO A DEPTH OF -6.125 FROM THE DECK SURFACE.
2. BORE CENTER - 94MM OR 3.7008"
3. DIAMETERS SHOWN ARE NOMINAL. ALWAYS MEASURE SLEEVES. CLEARANCE TO BLOCK TO BE .001" TO .0015"
4. DECK SURFACE AFTER SLEEVE INSTALLATION TO GASKET Rd SPEC.



REVISIONS

REV	DESCRIPTION	DATE	APPROVAL

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SCALE 1/2
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