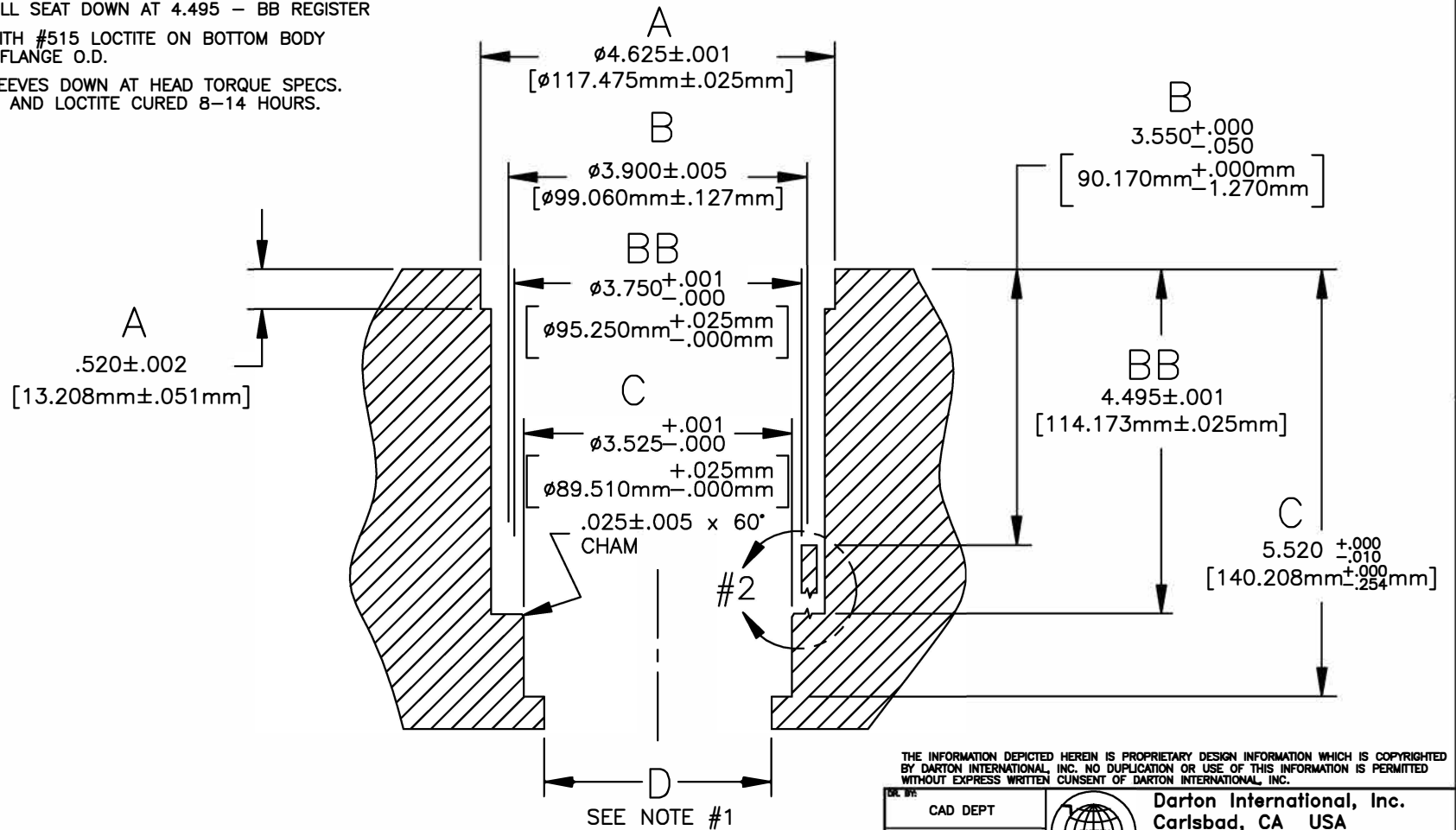


NOTE:


1. BORE THRU TO MAIN WEB AT FINISH
BORE DIA +.010
2. REMOVE REMAINING ALUM. WALL AT BOTTOM BY
GRINDING, MILLING OR BREAK AWAY DOWN TO
BB SPEC. 4.495
3. SLEEVES NEED TO HAVE .001 PRESS FIT MAX
AT FLANGE
4. SLEEVE WILL SEAT DOWN AT 4.495 - BB REGISTER
5. INSTALL WITH #515 LOCTITE ON BOTTOM BODY
AND TOP FLANGE O.D.
6. CLAMP SLEEVES DOWN AT HEAD TORQUE SPECS.
TILL COOL AND LOCTITE CURED 8-14 HOURS.

REVISIONS

REV	DESCRIPTION	DATE	APPROVAL



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DR. BY:	CAD DEPT	 Darton International, Inc. Carlsbad, CA USA (800) 713-2786 (760) 603-9895 FAX (760) 603-9829 WWW.DARTON-INTERNATIONAL.COM
DATE:	9/15/03	
CHK'D BY:		TITLE: BLOCK SPECIFICATION HONDA B-18 87mm DRAG
MATERIAL:		SIZE: A DWO NO. 400-180/180D REV: -
HARDNESS:		SCALE: 1/2 SHEET 1 OF 1