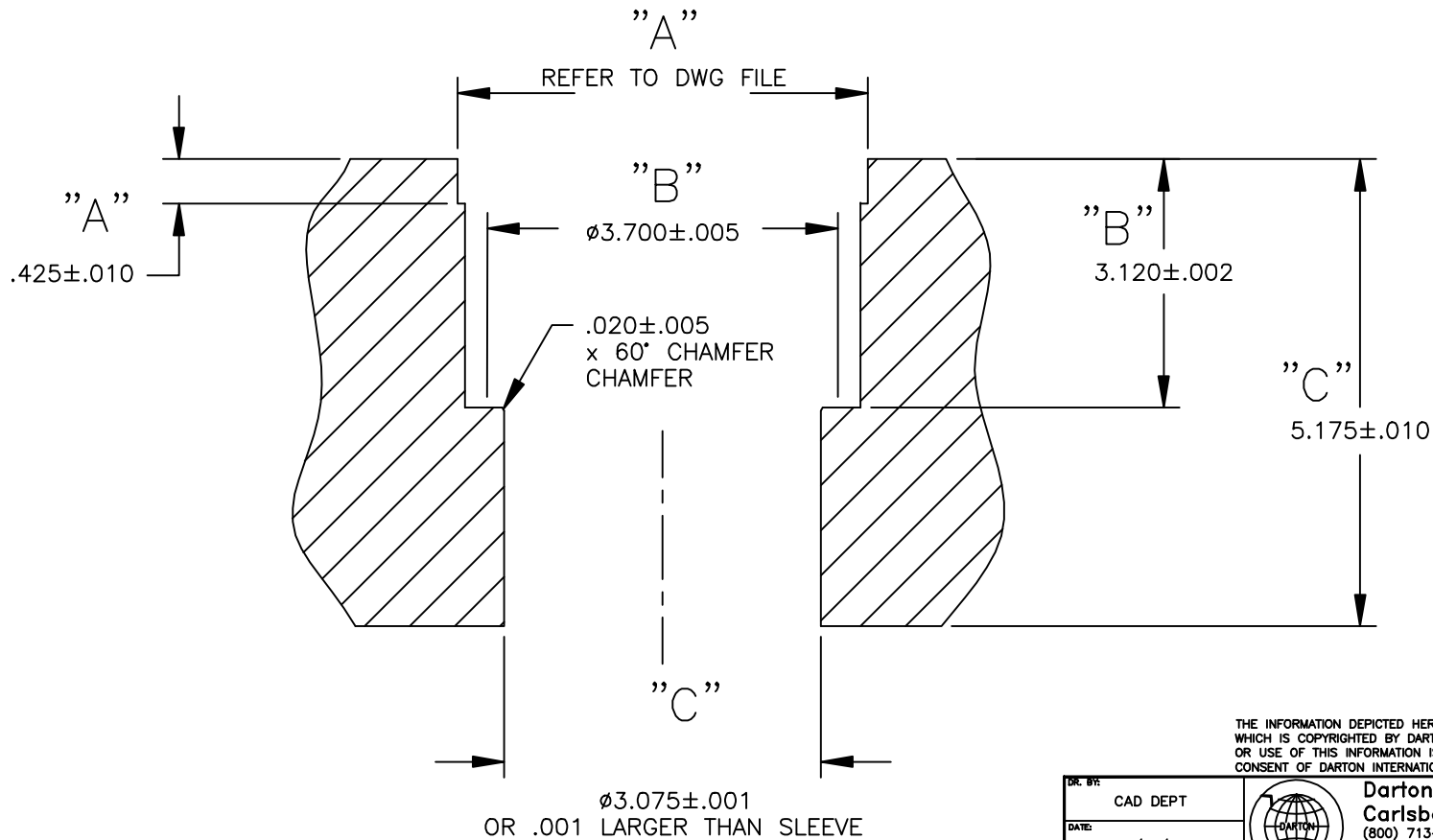



**NOTE:**

1. PRIOR TO BORING FOR SLEEVE INSTALLATION,  
BORE EXISTING SLEEVE TO FINISH BORE DIMENSION  $2.945 \pm .005$  TO  $-5.625$  FROM DECK
2. BORE CENTER - 3.1495
3. DECK SURFACE AFTER SLEEVE INSTALLATION TO GASKET RA SPEC
4. ON #1 CYL REINSTALL A COOLANT FLOW RESTRICTOR PLUG,  
COOLANT BLOCK .625 DIA. 2.800 LONG X-.875 Y-1.750 FROM CENTER OF CYLINDER  
NOTCH FOR COOLANT IF NECESSARY



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DR. BY:	CAD DEPT	 <b>Darton International, Inc.</b> Carlsbad, CA USA (800) 713-2786 (760) 603-9895 FAX (760) 603-9629 WWW.DARTON-INTERNATIONAL.COM		
DATE:	03/14/19			
CHK'D BY:		TITLE		
MATERIAL:		BLOCK SPECIFICATION - HONDA L15 MID 73 - 74.5MM		
HARDNESS:		SIZE	DWG NO.	REV
		A	400-115	-
		SCALE	SHEET	
		1/2	1 OF 1	

