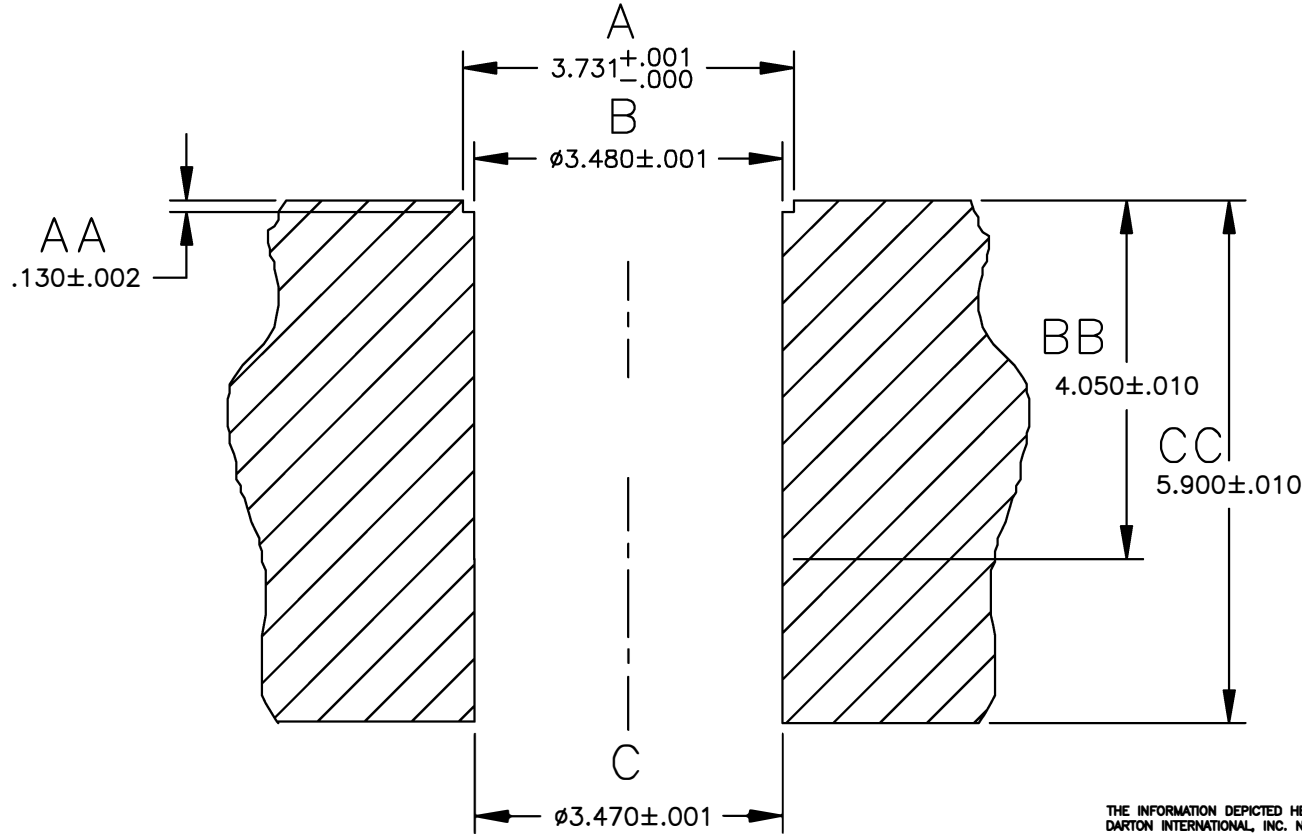



NOTE:

1. MACHINE DIMENSION A AT .001 TO .002 CLEARANCE.
2. MACHINE DIMENSION B AT NET TO .0005 PRESS FIT.
3. MACHINE DIMENSION C AT .0005 TO .001 PRESS FIT.
4. APPLY LOCTITE #518 OR #620 TO BLOCK BORE AT C DIMENSION.
5. MACHINE BLOCK AT BORE CENTERS OF 93mm/3.6615

REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL



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DR. BY: CAD DEPT		Darton International, Inc. Carlsbad, CA USA (800) 713-2786 (760) 603-9895 FAX (760) 603-9629 WWW.DARTON-INTERNATIONAL.COM	
DATE: 03/27/09		TITLE: BLOCK SPECIFICATION- MITSUBISHI 2.0 4G63 85/86mm DRY	SIZE: A
CHK'D BY:		DWG NO. 300-050	
MATERIAL:			
HARDNESS:			
	SCALE 1/2		SHEET 1 OF 1