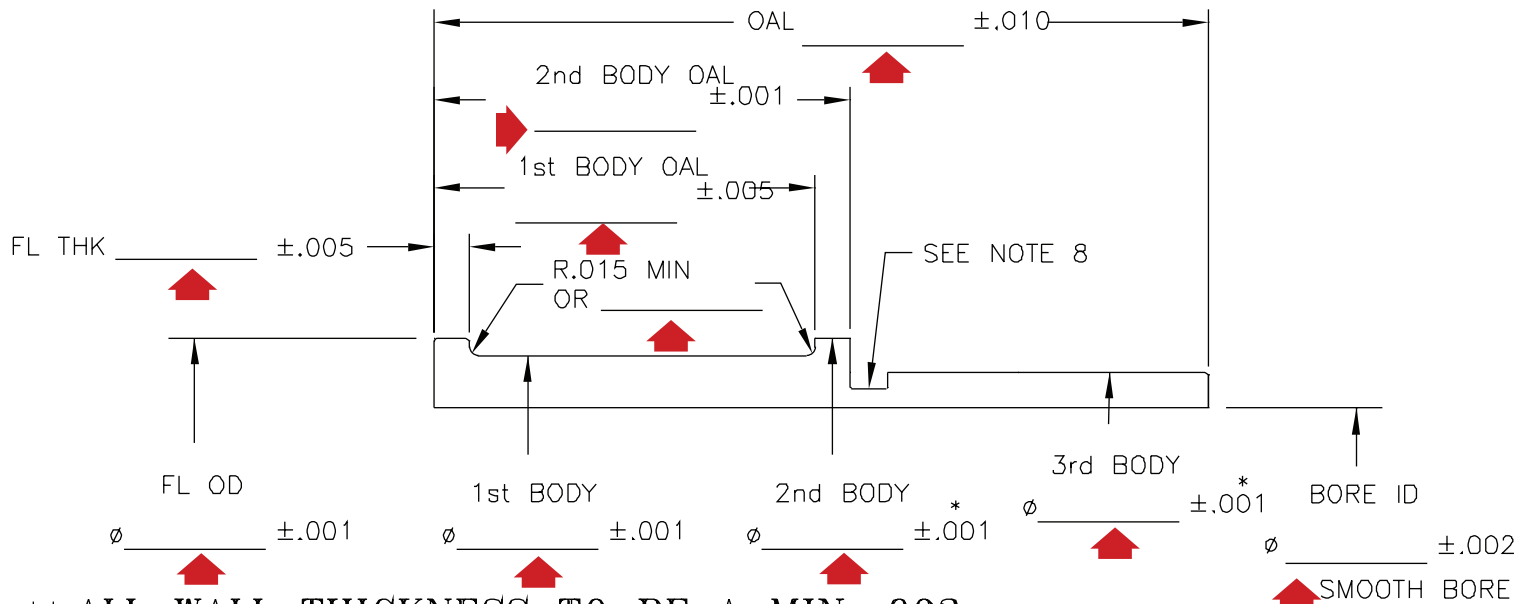


A TRIPLE DIAMETER FLANGE SPECIAL- 1 (A TOL.)

WITH UNDERCUT

* .0005 ON 1 BODY IF NECESSARY

CUSTOMER: _____
 SIGNATURE: _____
 PRINT NAME: _____
 DATE: _____



** ALL WALL THICKNESS TO BE A MIN .093.

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8. ALL UNDERCUTS TO BE .125 WIDE .013 \pm .001 DEEP FROM BODY OUTSIDE DIA WITH .015 FILLET RADIUS.
7. BREAK ALL EDGES .005/.020
6. OD TO BE ROUND WITHIN .001 T.I.R.
5. TAPER OF BORE NOT TO EXCEED .001/6"
4. TAPER OF OD NOT TO EXCEED .001/6"
3. ALL DIA'S TO BE CONCENTRIC WITHIN .001 T.I.R.
2. SURFACES INDICATED TO BE PARALLEL TO EACH OTHER WITHIN .001 AND PERPENDICULAR WITHIN $\pm 1'$
1. FINISH 32 OR BETTER

10. MAT'L: CENTRIFUGALLY CAST DUCTILE IRON
 SPECIFICATION: ASTM #A-536-B4
 CLASS: 100-70-03
 TENSILE STRENGTH: 100,000 PSI
 YIELD STRENGTH: 70,000 PSI
 % ELONGATION IN 2": 3% MIN
 HEAT TREATMENT: NORMALIZED PEARLITIC
 BRINELL HARDNESS NUMBER: 240-290 10mm BALL - 300KG LOAD
9. CASTINGS TO BE FREE OF AIR HOLES, COLD FLOW IMPERFECTIONS, AND SURFACE CRACKS

NOTES: UNLESS OTHERWISE SPECIFIED

DR. BY: CAD DEPT	Darton International, Inc. Carlsbad, CA USA (800) 713-2786 (760) 603-9895 FAX (760) 603-9629 WWW.DARTON-INTERNATIONAL.COM
DATE: 3/14/2002	
CHG'D BY:	TITLE: CYLINDER SLEEVE - TRIPLE DIA FLANGE SPECIAL-1 (A TOL.)
MATERIAL:	SIZE: A DARTON INT. INC. DWG. NO. REV: -
HARDNESS:	SCALE: NONE SHEET 1 OF 1
FILE NO. F:\ACAD_DAT\DARTON\STANDARDS\ORDER FORMS\A TRIPLE DIA FLANGE SPECIAL-1	

To complete this form please do the following:

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2. Fill in your contact information below.
3. Print completed form.
3. Sign, date and fax to Darton at (760) 603-9629

NAME:

COMPANY:

PHONE:

FAX:

E-MAIL: