

Sunnen CV-616 Setup

The cost-effective Sunnen CV-616 Automatic Cylinder Hone is one of the most versatile machines you can have in your shop. You can count on consistent results as the CV-616 produces the most precise cylinder bores possible, cylinder after cylinder, block after block.



Results with Sunnen Honing Stones on Darton Cylinder Sleeve Material

	<i>EHU 412</i>
RA	23.14 μ "
RY	231.14 μ "
RZ	184.4 μ "
RPK	26.34 μ "
RVK	68.14 μ "
RK	80.14 μ "
MR1	7%
MR2	86%

	<i>EHU 518</i>
RA	25.1 μ "
RY	266.2 μ "
RZ	198.3 μ "
RPK	29.9 μ "
RVK	44.5 μ "
RK	89.7 μ "
MR1	6%
MR2	88%

	<i>EHU-412</i>
	<i>C30 PHT 731 - 45 Seconds</i>
RA	15.4 μ "
RY	162.4 μ "
RZ	127.4 μ "
RPK	10.5 μ "
RVK	40.9 μ "
RK	35.4 μ "
MR1	5%
MR2	88%

	<i>EHU 518</i>
	<i>C30 PHT 731 - 30 Seconds</i>
RA	9.0 μ "
RY	132.0 μ "
RZ	93.5 μ "
RPK	7.8 μ "
RVK	38.4 μ "
RK	23.8 μ "
MR1	5%
MR2	81%



Sunnen CV-616 Set-up

JHU 623

RA	10 μ "
RY	99.6 μ "
RZ	85.5 μ "
RPK	17.8 μ "
RVK	18.8 μ "
RK	34.7 μ "
MR1	10%
MR2	89%

JHU 623

C30 PHT 731 - 15 Seconds

RA	6.4 μ "
RY	79.7 μ "
RZ	62.3 μ "
RPK	4.8 μ "
RVK	13.3 μ "
RK	20.9 μ "
MR1	4%
MR2	89%

**Results obtained with Sunnen
MAN 845 honing oils. Results
may vary with other oils.**



SUNNEN PRODUCTS COMPANY

7910 Manchester Ave., St. Louis, MO 63143 U.S.A.
Phone: 314-781-2100
U.S.A. Toll Free Sales and Service: 1-800-772-2878
Fax: 314-781-2268
Orders: orders@sunnen.com
e-mail: sunnen@sunnen.com
www.sunnen.com

SUNNEN PRODUCTS LIMITED

No. 1 Centro, Maxted Road
Hemel Hempstead, Herts HP2 7EF ENGLAND
Phone: 44-1442-393939 Fax: 44-1442-391212

SUNNEN AG

Fabrikstrasse 1
8586 Ennetaach-Erlen SWITZERLAND
Phone: 41-71-648-1616 Fax: 41-71-648-3131

SHANGHAI SUNNEN MECHANICAL CO., LTD.

889 Kang Qiao East Road, Pudong,
Shanghai 201319, P.R. CHINA
Phone: 86-21-5813-3322 Fax: 86-21-5813-2299

SUNNEN ITALIA S.r.l.

Via Stelvio 12/15
20021 Ospiate di Bollate (MI) ITALY
Phone: 39-02-383-417-1 Fax: 39-02-383-417-50