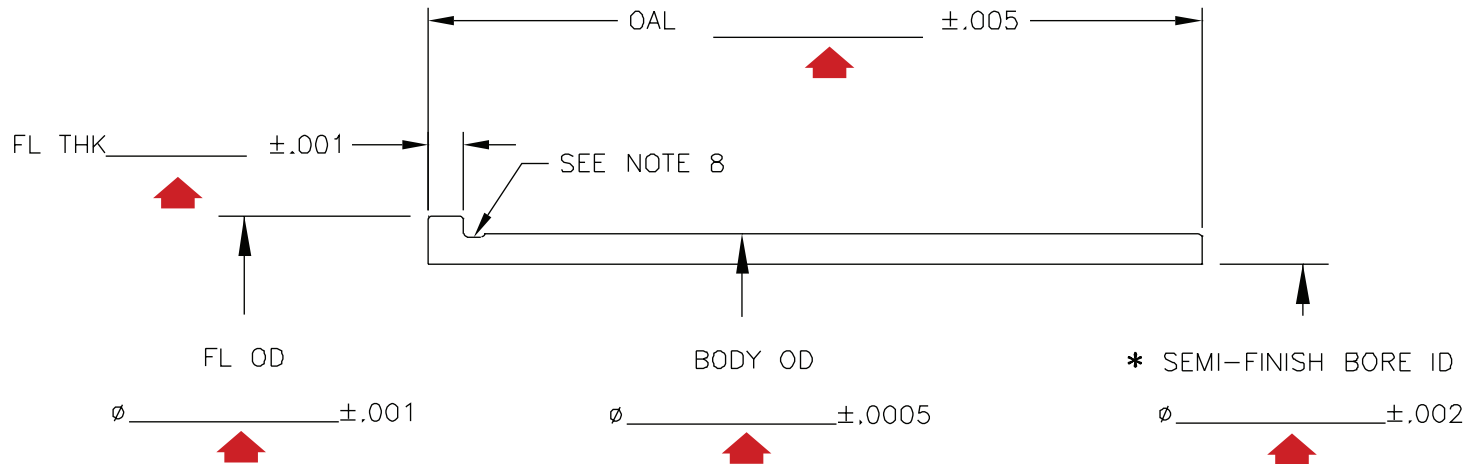


A SINGLE DIAMETER FLANGE - 2 (A TOL.)

MINIMUM UNDERCUT



* ALL WALL THICKNESS TO BE A MIN .093.

CUSTOMER: _____
 SIGNATURE: _____
 PRINT NAME: _____
 DATE: _____

8. ALL UNDERCUTS TO BE .125±.005 WIDE
 .003±.001 DEEP FROM BODY OUTSIDE
 DIA WITH FILLET RADIUS R.015±.001
7. BREAK ALL EDGES .005/.020
6. OD TO BE ROUND WITHIN .001 T.I.R.
5. TAPER OF BORE NOT TO EXCEED .001/6"
4. TAPER OF OD NOT TO EXCEED .001/6"
3. ALL DIA'S TO BE CONCENTRIC WITHIN .001 T.I.R.
2. SURFACES INDICATED TO BE PARALLEL TO EACH
 OTHER WITHIN .001 AND PERPENDICULAR WITHIN ±1'
1. FINISH 32 OR BETTER

NOTES: UNLESS OTHERWISE SPECIFIED

9. MAT'L: CENTRIFUGALLY CAST DUCTILE IRON
 SPECIFICATION: ASTM #A-536-B4
 CLASS: 100-70-03
 TENSILE STRENGTH: 100,000 PSI
 YIELD STRENGTH: 70,000 PSI
 % ELONGATION IN 2": 3% MIN
 HEAT TREATMENT: NORMALIZED PEARLITIC
 BRINELL HARDNESS NUMBER: 240-290 10mm BALL - 300KG LOAD
8. CASTINGS TO BE FREE OF AIR HOLES, COLD FLOW
 IMPERFECTIONS, AND SURFACE CRACKS

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DR. BY: CAD DEPT	Darton International, Inc. Carlsbad, CA USA (800) 713-2786 (760) 603-9895 FAX (760) 603-9629 WWW.DARTON-INTERNATIONAL.COM
DATE: 02/17/06	
CHK'D BY:	TITLE: CYLINDER SLEEVE - SINGLE DIA FLANGE-2 (A TOL)
MATERIAL: 9.	SIZE: A DARTON INT. INC. DWG NO. REV: -
HARDNESS: 9.	SCALE: NONE SHEET 1 OF 1
FILE NO. F:\ACAD_DAT\ Darton\ORDER FORMS\A SINGLE DIA FLANGE-2	

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2. Fill in your contact information below.
3. Print completed form.
3. Sign, date and fax to Darton at (760) 603-9629

NAME:

COMPANY:

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