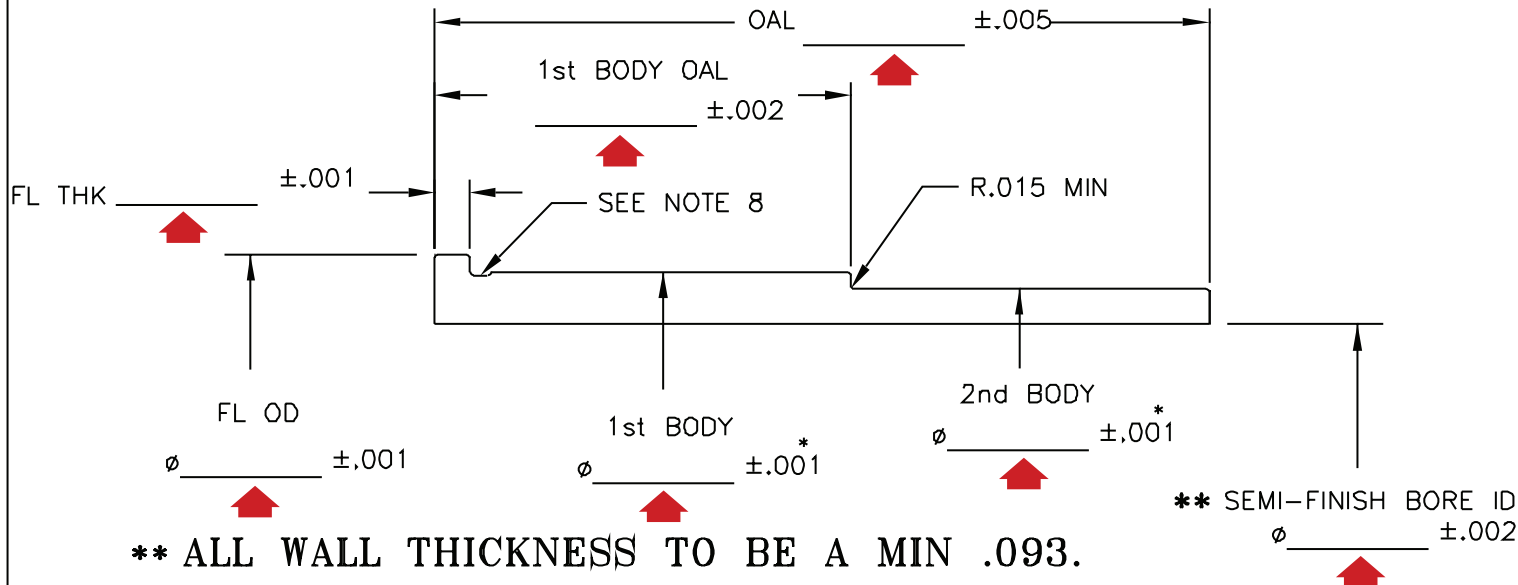


# A DOUBLE DIAMETER FLANGE - 2 (A TOL.)

## MINIMUM UNDERCUT

\*,0005 ON 1 BODY IF NECESSARY

CUSTOMER: \_\_\_\_\_  
 SIGNATURE: \_\_\_\_\_  
 PRINT NAME: \_\_\_\_\_  
 DATE: \_\_\_\_\_



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8. ALL UNDERCUTS TO BE .125±.005 WIDE .003±.001 DEEP FROM BODY OUTSIDE DIA WITH FILLET RADI R.015±.001
  7. BREAK ALL EDGES .005/.020
  6. OD TO BE ROUND WITHIN .001 T.I.R.
  5. TAPER OF BORE NOT TO EXCEED .001/6"
  4. TAPER OF OD NOT TO EXCEED .001/6"
  3. ALL DIA'S TO BE CONCENTRIC WITHIN .001 T.I.R.
- △ SURFACES INDICATED TO BE PARALLEL TO EACH OTHER WITHIN .001 AND PERPENDICULAR WITHIN ±1'
1. FINISH 32 OR BETTER
- NOTES: UNLESS OTHERWISE SPECIFIED

- △ MAT'L: CENTRIFUGALLY CAST DUCTILE IRON  
 SPECIFICATION: ASTM #A-536-B4  
 CLASS: 100-70-03  
 TENSILE STRENGTH: 100,000 PSI  
 YIELD STRENGTH: 70,000 PSI  
 % ELONGATION IN 2": 3% MIN  
 HEAT TREATMENT: NORMALIZED PEARLITIC  
 BRINELL HARDNESS NUMBER: 240-290 10mm BALL - 300KG LOAD
8. CASTINGS TO BE FREE OF AIR HOLES, COLD FLOW IMPERFECTIONS, AND SURFACE CRACKS

|                |   |   |              |
|----------------|---|---|--------------|
| DATE: CAD DEPT |   | Darton International, Inc.  |              |
| DATE: 02/17/06 |   | Carlsbad, CA USA<br>(800) 713-2786 (760) 603-9885<br>FAX (760) 603-9829<br>WWW.DARTON-INTERNATIONAL.COM |              |
| DATE: 02/17/06 | FILE: A   | CYLINDER SLEEVE -<br>DOUBLE DIA FLANGE -2 (A TOL)   |              |
| HARDNESS: 9    | DATE: 02/17/06                                      | SCALE: NONE   | SHEET 1 OF 1 |
| HARDNESS: 9    | FILE: F:\ACAD_DAT\ORDER FORMS\A DOUBLE DIA FLANGE-2 |   |              |

To complete this form please do the following:

1. Complete the value fields to the left. Move from field to field by pressing the "tab" key.
2. Fill in your contact information below.
3. Print completed form.
3. Sign, date and fax to Darton at (760) 603-9629

NAME:

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