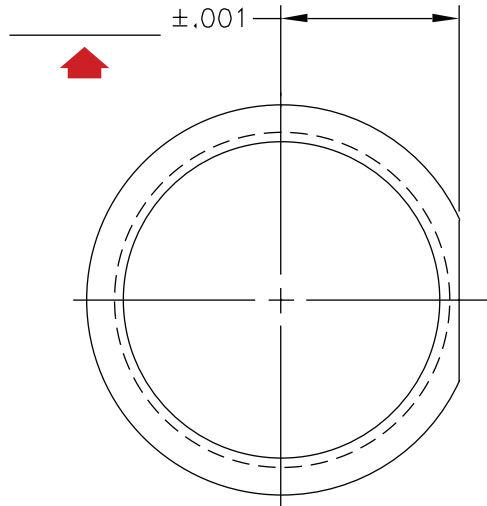
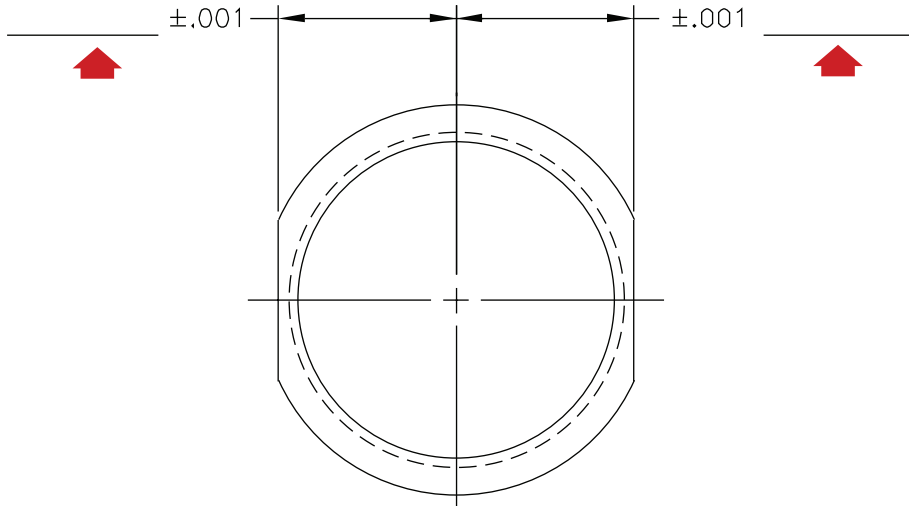


# FLATS

CUSTOMER: \_\_\_\_\_  
 SIGNATURE: \_\_\_\_\_  
 PRINT NAME: \_\_\_\_\_  
 DATE: \_\_\_\_\_



SINGLE FLAT



DOUBLE FLAT

- 7. BREAK ALL EDGES .005/.020
  - 6. OD TO BE ROUND WITHIN .001 T.I.R.
  - 5. TAPER OF BORE NOT TO EXCEED .002/6"
  - 4. TAPER OF OD NOT TO EXCEED .001/6"
  - 3. ALL DIA'S TO BE CONCENTRIC WITHIN .002 T.I.R.
  - 2. SURFACES INDICATED TO BE PARALLEL TO EACH OTHER WITHIN .001 AND PERPENDICULAR WITHIN ±1'
  - 1. FINISH 63
- NOTES: UNLESS OTHERWISE SPECIFIED**

- 9. MAT'L: CENTRIFUGALLY CAST DUCTILE IRON  
 SPECIFICATION: ASTM #A-536-B4  
 CLASS: 100-70-03  
 TENSILE STRENGTH: 100,000 PSI  
 YIELD STRENGTH: 70,000 PSI  
 % ELONGATION IN 2": 3% MIN  
 HEAT TREATMENT: NORMALIZED PEARLITIC  
 BRINELL HARDNESS NUMBER: 240-290 10mm BALL - 300KG LOAD
- 8. CASTINGS TO BE FREE OF AIR HOLES, COLD FLOW IMPERFECTIONS, AND SURFACE CRACKS

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<table border="1"> <tr><td>DATE:</td><td>4/1/00</td></tr> <tr><td>CHK'D BY:</td><td></td></tr> <tr><td>MATERIAL:</td><td></td></tr> <tr><td>HARDNESS:</td><td></td></tr> </table>	DATE:	4/1/00	CHK'D BY:		MATERIAL:		HARDNESS:			Darton International, Inc. Carlsbad, CA USA (800) 713-2786 (760) 603-9895 FAX (760) 603-9829 WWW.DARTON-INTERNATIONAL.COM
DATE:	4/1/00									
CHK'D BY:										
MATERIAL:										
HARDNESS:										
TITLE: CYLINDER SLEEVE-FLATS										
SIZE: A		DWG NO.:								
SCALE: NONE		SHEET 1 OF 1								
FILE NO.: F:\ACAD_DAT\ ORDER FORMS\FLATS										

## To complete this form please do the following:

1. Complete the value fields to the left. Move from field to field by pressing the "tab" key.
2. Fill in your contact information below.
3. Print completed form.
3. Sign, date and fax to Darton at (760) 603-9629

**NAME:**

**COMPANY:**

**PHONE:**

**FAX:**

**E-MAIL:**