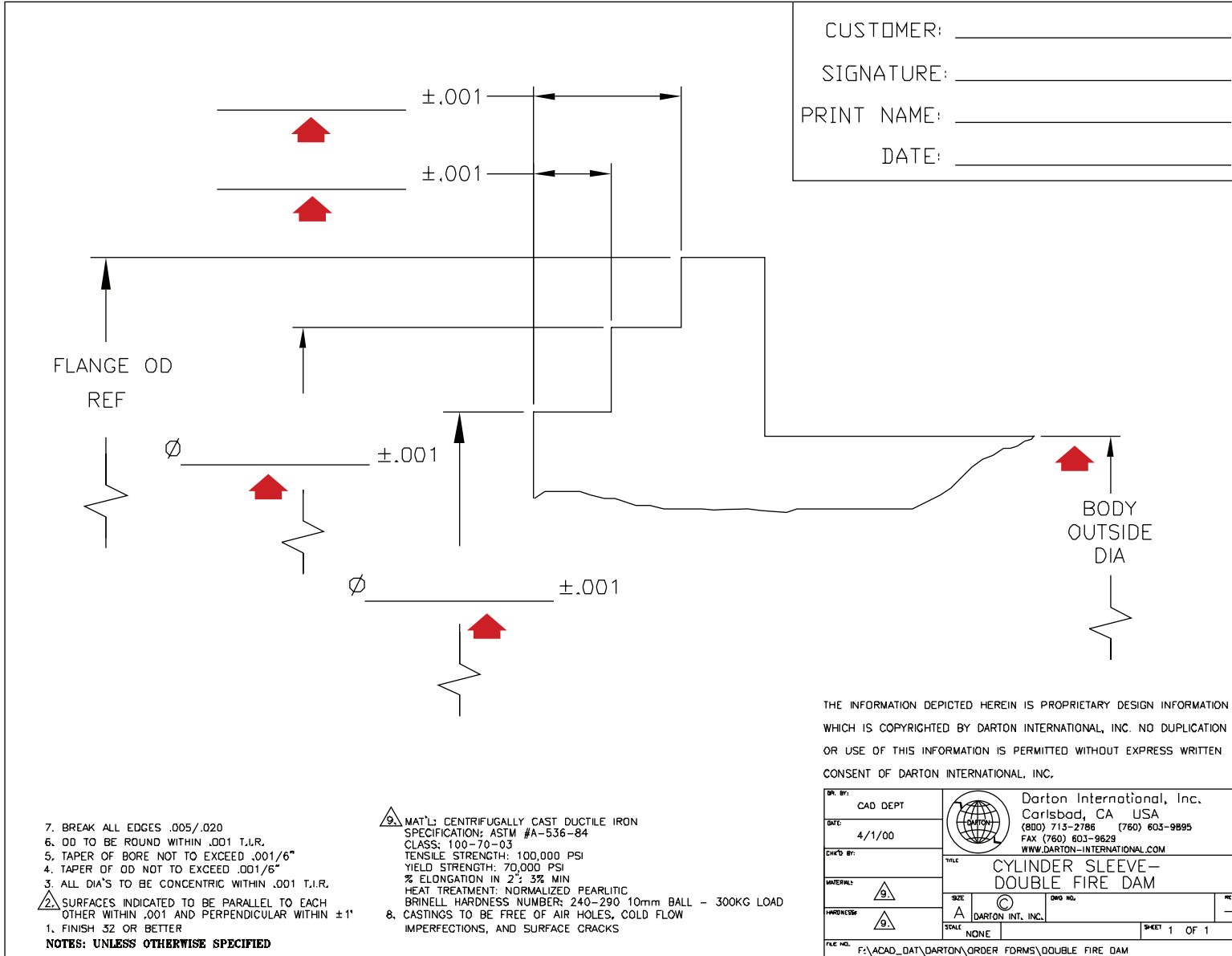


DOUBLE FIRE DAM



CUSTOMER: _____
 SIGNATURE: _____
 PRINT NAME: _____
 DATE: _____

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DR. BY: CAD DEPT	Darton International, Inc. Carlsbad, CA USA (800) 713-2786 (760) 603-9895 FAX (760) 603-9629 WWW.DARTON-INTERNATIONAL.COM
DATE: 4/1/00	
CHK'D BY:	TITLE: CYLINDER SLEEVE - DOUBLE FIRE DAM
MATERIAL:	SIZE: DARTON INT. INC.
PROCESSES:	DWG NO. _____ REV _____
FILE NO: F:\ACAD_DAT\ Darton\ORDER FORMS\DOUBLE FIRE DAM	SCALE: NONE SHEET 1 OF 1

- 7. BREAK ALL EDGES .005/.020
 - 6. OD TO BE ROUND WITHIN .001 T.I.R.
 - 5. TAPER OF BORE NOT TO EXCEED .001/6"
 - 4. TAPER OF OD NOT TO EXCEED .001/6"
 - 3. ALL DIA'S TO BE CONCENTRIC WITHIN .001 T.I.R.
 - SURFACES INDICATED TO BE PARALLEL TO EACH OTHER WITHIN .001 AND PERPENDICULAR WITHIN ±1'
 - 1. FINISH 32 OR BETTER
 - NOTES: UNLESS OTHERWISE SPECIFIED**
- MAT'L: CENTRIFUGALLY CAST DUCTILE IRON
 SPECIFICATION: ASTM #A-536-84
 CLASS: 100-70-03
 TENSILE STRENGTH: 100,000 PSI
 YIELD STRENGTH: 70,000 PSI
 % ELONGATION IN 2": 3% MIN
 HEAT TREATMENT: NORMALIZED PEARLITIC
 BRINELL HARDNESS NUMBER: 240-290 10mm BALL - 300KG LOAD
 - 8. CASTINGS TO BE FREE OF AIR HOLES, COLD FLOW IMPERFECTIONS, AND SURFACE CRACKS

To complete this form please do the following:

1. Complete the value fields to the left. Move from field to field by pressing the "tab" key.
2. Fill in your contact information below.
3. Print completed form.
3. Sign, date and fax to Darton at (760) 603-9629

NAME:

COMPANY:

PHONE:

FAX:

E-MAIL:
