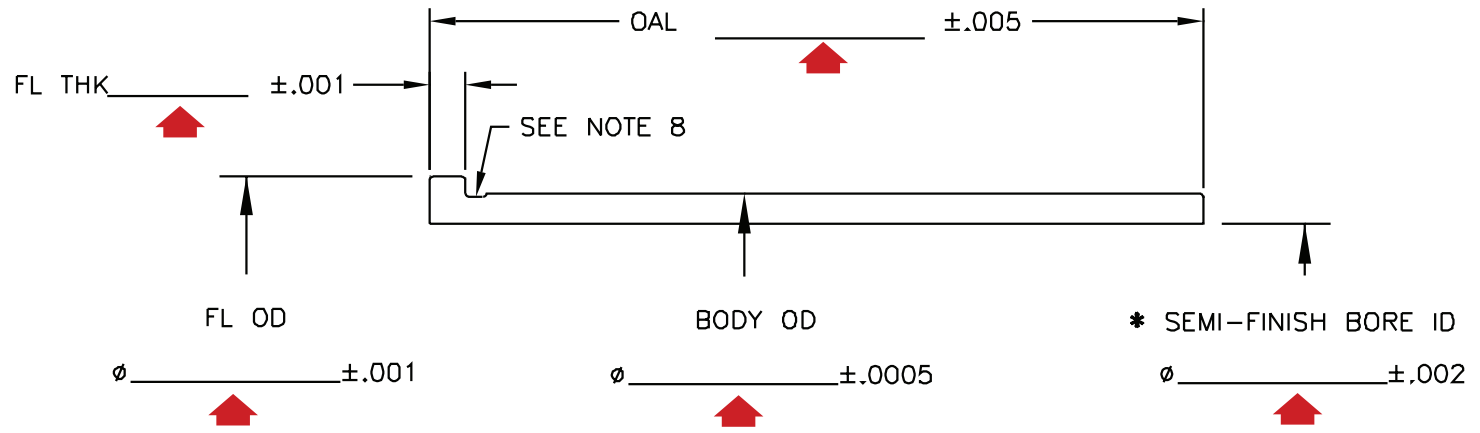


A SINGLE DIAMETER FLANGE - 1 (A TOL.)

WITH UNDERCUT

CUSTOMER: _____
 SIGNATURE: _____
 PRINT NAME: _____
 DATE: _____



* ALL WALL THICKNESS TO BE A MIN .093.

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- B. ALL UNDERCUTS TO BE .125 WIDE .003±.013 DEEP FROM BODY OUTSIDE DIA WITH .015±.001 FILLET RADIUS.
 - 7. BREAK ALL EDGES .005/.020
 - 6. OD TO BE ROUND WITHIN .001 T.I.R.
 - 5. TAPER OF BORE NOT TO EXCEED .001/6"
 - 4. TAPER OF DD NOT TO EXCEED .001/6"
 - 3. ALL DIA'S TO BE CONCENTRIC WITHIN .001 T.I.R.
 - 2. SURFACES INDICATED TO BE PARALLEL TO EACH OTHER WITHIN .001 AND PERPENDICULAR WITHIN ±1'
 - 1. FINISH 32 OR BETTER
- NOTES: UNLESS OTHERWISE SPECIFIED

MAT'L: CENTRIFUGALLY CAST DUCTILE IRON
 SPECIFICATION: ASTM #A-536-B4
 CLASS: 100-70-D3
 TENSILE STRENGTH: 100,000 PSI
 YIELD STRENGTH: 70,000 PSI
 % ELONGATION IN 2": 3% MIN
 HEAT TREATMENT: NORMALIZED PEARLITIC
 BRINELL HARDNESS NUMBER: 240-290 10mm BALL - 300KG LOAD
 9. CASTINGS TO BE FREE OF AIR HOLES, COLD FLOW IMPERFECTIONS, AND SURFACE CRACKS

| | |
|--|---|
| DR. BY: CAD DEPT | Darton International, Inc. Carlsbad, CA USA (800) 713-2785 (760) 603-9893 FAX (760) 603-9629 WWW.DARTON-INTERNATIONAL.COM |
| DATE: 02/17/06 | |
| DRW'N BY: | FILE: CYLINDER SLEEVE - SINGLE DIA FLANGE-1 (A TOL.) |
| REVISION: | SIZE: A |
| HARDNESS: | SCALE: NONE |
| FILE NO: F:\ACAD_DAT\ Darton\ORDER FORMS\A SINGLE DIA FLANGE-1 | SHEET 1 OF 1 |

To complete this form please do the following:

1. Complete the value fields to the left. Move from field to field by pressing the "tab" key.
2. Fill in your contact information below.
3. Print completed form.
3. Sign, date and fax to Darton at (760) 603-9629

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